

Rio Tinto

Kennecott Eagle Minerals

Jonathan C. Cherry, P.E.
General Manager
504 Spruce Street
Ishpeming, Michigan 49849
(906) 486-1257

February 6, 2009

Ms. Kate Lederle
Michigan Department of Environmental Quality
Land and Water Management Division
Permit Consolidation Unit
525 West Allegan Street
P.O. Box 30204
Lansing, MI 48909-7704

Dear Ms. Lederle:

Re: File Number 08-52-0104-P, Humboldt Mill Joint Permit Application for an Inland Lakes and Streams Permit, Kennecott Eagle Minerals Company

In a letter dated January 7, 2009 a request for clarification/information was received from the Land and Water Management Division (LWMD) titled "Application Correction Request." In fulfillment of your request, please find attached, answers to your questions, additional engineering detail and supporting documentation.

Should you have any questions please don't hesitate to contact me at 906-486-1257.

Sincerely,



Jon Cherry
General Manager

cc: Hal Fitch, MDEQ
Joe Derocha, Humboldt Township w/o attachment
Steve Powers, Marquette County w/o attachment
Gene Smary, Warner Norcross and Judd, LLC
Jim Norine, M3, LLC
Steve Donohue, Foth Infrastructure & Environment, LLC
Vicky Peacey, Kennecott Eagle Minerals Company
Alicia Duex, Kennecott Eagle Minerals Company

File: EC-Humboldt-ILSA-Corres to MDEQ

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1. Provide the average dimensions of the entire fill proposed fill area in section 10A.

KEMC Response: The application section 10A has been updated in the fields for fill dimension and this version has been attached for insertion into the permit application (Attachment A). The fill area is the basin where tailings will be placed and is irregular in every dimension. The 2,440 foot length of the fill area lies along Section A-A' on Figure 2-3. The width of 501 feet in Section 10A is an average width, representing the theoretical width of the total volume of tailings along the 2,440 foot length at a depth of 53 feet, which is an average depth evaluated along Section A-A'.

Figure 2-1 has been updated to include the surface area of the top of the tailings for each phase. Figures 2-3 and 2-4 now include a table with the following information regarding the proposed tailings fill for Sections A-A', B-B', C-C' and D-D':

- Elevation at the deepest point of the proposed tailings for each section,
- Elevation at the top of the tailings,
- Depth of tailings at the deepest location along each section,
- Width at the widest location along each section,

Updated Figures 2-3 and 2-4 are included in Attachment B for insertion into the permit application.

2. Provide the pipe diameters and invert elevations in Section 10J

KEMC Response: The Humboldt Mill Tailings Disposal Facility (HTDF) has four intake/outlet pipes:

- The waste water treatment plant (WWTP) influent pipe
- The waste water treatment plant (WWTP) effluent pipe
- Mill process water intake pipe
- Tailings discharge pipe

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There was not enough space within section 10J to include the pipe diameters and elevations for all four intake and outlet pipes. This information has been included on Figures 1-3, 2-1 and 2-5 (Attachment C).

3. Provide a legible black and white 8 ½ x 11 copy of Figure 1-3 for public notice purposes.

KEMC Response: A black and white 8 ½ x 11 copy of the revised Figure 1-3 is included within Attachment C.

4. Figure 2-3 and 2-4 location maps appear to have the phases reversed. Please clarify.

KEMC Response: *The insets for both figures had the labels for Phases 1 and 3 reversed. Those figures have been revised and copies of Figures 2-3 and 2-4 are contained within Attachment B.*

5. On Figure 2-5 show the dimensions of the wall and berm.

KEMC Response: *Dimensions for the cutoff wall and berm have been added to Figure 2-5. An updated version of Figure 2-5 is included in Attachment C.*

6. Provide black and white cross sections of the cutoff wall / slurry wall and berm showing boundaries of adjacent wetland, width of work area, and structure dimensions. Include height, base and top widths of the berm. Indicate length of the proposed berm. Enclosed is a site plan for reference.

KEMC Response: *Three new drawings have been attached which provide all the information requested in Question 6:*

- *Figure 2-5a Humboldt Tailings Disposal Facility Civil Cut Off Wall*
- *Figure 2-5b Humboldt Tailings Disposal Facility Civil Cut Off Wall Civil Sections 1*
- *Figure 2-5c Humboldt Tailings Disposal Facility Civil Cut Off Wall Civil Sections 2*

Figure 2-5a shows the cutoff wall and berm details in detail, profile and plan view, Figure 2-5b provides information for Sections A-A' and B-B' and Figure 2-5c contains Sections C-C', D-D' and E-E'. Copies of all three new figures are contained in Attachment D.

Sections G-G' and F-F' are contained within Figure 2-6b (Attachment E) and are further described in the answer to question 8 below.

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7. Provide a site specific profile and cross section of the stationary water intake structure showing

- a. The waters edge**
- b. Location, elevation and dimensions of the proposed structure**
- c. Location and dimensions of proposed excavation/dredge and/or fill areas**
- d. Location and dimensions of excavation/dredge spoil areas**
- e. Existing and proposed grades**
- f. And cross section scale**

KEMC Response: *Updated drawings of Figure 2-6 have been created consistent with the sample drawing provided in your January 7, 2009 letter. Please replace the original Figure 2-6 with Figure 2-6a and Figure 2-6b showing the stationary water intake*

structure and the outlet discharge into the wetland. Figures 2-6a and 2-6b are contained within Attachment E.

Figure 2-6b shows the waters edge of the HTDF, location, elevation and dimensions of the intake structure, grades and a cross section scale. Items 7c and 7d are not applicable since dredging, excavation, spoils or fill are not currently planned.

8. Provide a site specific profile and cross section of the outlet discharge into the wetland showing

- a. Wetland edge/boundaries**
- b. Location, dimensions and discharge elevation of the proposed structure**
- c. Location and dimensions of proposed excavation/dredge and/or fill areas**
- d. Location and dimensions of excavation/dredge spoil areas**
- e. Existing and proposed grades**
- f. And cross section scale**

KEMC Response: *Updated drawings of Figure 2-6 have been created consistent with the sample drawing provided in your January 7, 2009 letter. Please replace the original Figure 2-6 with Figure 2-6a and Figure 2-6b showing the stationary water intake structure and the outlet discharge into the wetland. Figures 2-6a and 2-6b are contained within Attachment E.*

Figure 2-6a shows the wetland boundary/edge, location, dimensions and discharge elevation of the outlet structure, grades and a cross section scale. Items 8c and 8d are not applicable since dredging, excavation, spoils or fill are not currently planned.

Figure 2-6a also provides information for Section G-G' and F-F'.

9. An emergency spillway was not noted on the site plans. Indicate where water will be directed in an emergency or explain why an emergency spillway is not proposed.

KEMC Response: *HTDF effluent will be treated at the WWTP and discharged per the requirements of an NPDES permit. In the unlikely event of an emergency, such as a WWTP shut down from physical or mechanical problems or an exceptional stormwater event, the HTDF has capacity to store up to approximately 600 days of displaced water from tailings loading and precipitation. With some grading at the north perimeter of the HTDF, a surface elevation for the cut-off wall at or above elevation 1,543 MSL will be established. By meeting that elevation, the HTDF exceeds the capacity required for a 24 hr, 100 yr storm event. A 24 hr, 100 yr storm event would require 1.2 ft of added storage capacity for the HTDF. Assuming a water elevation of 1,538.5 ft MSL, a 24 hr, 100 yr storm event would result in a peak water level of 1,539.7 ft MSL, less than the containment elevation of 1,543 ft MSL. This will provide adequate contingency to address and resolve any potential emergencies or WWTP discharge issues.*

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KEMC ADDITIONAL INFORMATION

- An updated version of Page 14 of the permit application as well as the Table of Contents has been included in Attachment F. The document contains minor updates due to changes in figure numbers and addition of new figures.

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ATTACHMENT A

Updated Application Section 10A and 10J

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US Army Corps of Engineers (USACE)

Michigan Department of Environmental Quality (MDEQ)

DEQ

10 PROJECTS IMPACTING WETLANDS OR FLOODPLAINS OR LOCATED ON AN INLAND, LAKE OR STREAM OR A GREAT LAKE			
<ul style="list-style-type: none"> Check boxes A through M that may be applicable to your project and provide all the requested information. If your project may affect wetlands, also complete Section 12. If your project may impact regulated floodplains, also complete Section 13. To calculate volume in cubic yards (cu yd), multiply the average length in feet (ft) times the average width (ft) times the average depth (ft) and divide by 27. Some projects on the Great Lakes require an application for conveyance prior to Joint Permit Application completeness. Provide a cross section and overall site plan showing existing lakes, streams, wetlands, and other water features; existing structures; and the location of all proposed structures, land change activities and soil erosion and sedimentation control measures. Review Appendix B and EZ Guides to prepare site-specific drawings. Provide tables for multiple impact areas or multiple activities and provide fill and excavation/dredge calculations. 			
Water Level Elevation On a Great Lake use IGLD 85 <input type="checkbox"/> surveyed <input type="checkbox"/> converted from observed still water elevation. On inland waters, <input type="checkbox"/> NGVD 29 <input checked="" type="checkbox"/> NAVD 88 <input type="checkbox"/> other _____ Observed water elevation (ft) <u>1537.88</u> date of observation (M/D/Y) <u>June 5, 2007</u>			
A. PROJECTS REQUIRING FILL (See All Sample Drawings)			
Attach both overall site plan and cross-section views to scale showing maximum and average fill dimensions. Figs. 1-3, 2-1, 2-3, and 2-4 (Check all that apply) <input type="checkbox"/> floodplain fill <input type="checkbox"/> wetland fill <input type="checkbox"/> riprap <input type="checkbox"/> seawall, bulkhead, or revetment <input type="checkbox"/> bridge or culvert <input type="checkbox"/> boat launch <input type="checkbox"/> off-shore swim area <input type="checkbox"/> beach sanding <input type="checkbox"/> boatwell <input type="checkbox"/> crib dock <input checked="" type="checkbox"/> other inland lake fill			
Fill dimensions (ft) See Section 2.10 and Figures 2-1, 2-3 and 2-4 length 2440 ft width 501 ft ave maximum depth 75 ft max., 53 ft ave		Total fill volume (cu yd) 2.4 x E06 cy	
Type of clean fill <input type="checkbox"/> pea stone <input type="checkbox"/> sand <input type="checkbox"/> gravel <input type="checkbox"/> wood chips <input checked="" type="checkbox"/> other tailings from ore beneficiation		Will filter fabric be used under proposed fill? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes (If Yes, type) _____	
Source of clean fill <input type="checkbox"/> on-site <input checked="" type="checkbox"/> If on-site, show location on site plan <input type="checkbox"/> commercial <input checked="" type="checkbox"/> other <input checked="" type="checkbox"/> If other, attach description of location See section 2.10 of this application			
Fill will extend _____ feet into the water from the shoreline and upland 0 feet out of the water.		Fill volume below OHWM (cu yd) 2.4 x E06 cy	
B. PROJECTS REQUIRING DREDGING OR EXCAVATION (For dredging projects see Sample Drawing 7, for excavation see other applicable Sample Drawings)			
Attach both plan and cross-section views to scale showing maximum and average dredge and/or excavation dimensions, and dredge disposal location. (Check all that apply) <input type="checkbox"/> floodplain excavation <input type="checkbox"/> wetland dredge, excavation or draining <input type="checkbox"/> seawall, bulkhead, or revetment <input type="checkbox"/> navigation <input type="checkbox"/> boat well <input type="checkbox"/> boat launch <input type="checkbox"/> other			
Total dredge/excavation volume (cu yd) _____		Dimensions length width depth _____	
Has proposed dredge material been tested for contaminants? <input type="checkbox"/> No <input type="checkbox"/> Yes If Yes, provide Test Results with a map of sampling locations		Dredged or excavated spoils will be placed <input type="checkbox"/> on-site <input type="checkbox"/> off-site Provide detailed disposal area site plan and location map. Provide Letter of authorization from owner, if disposing of spoils off site.	
Has this same area previously been dredged? <input type="checkbox"/> No <input type="checkbox"/> Yes If Yes, date and permit number: _____ If Yes, are you proposing to enlarge the previously dredged area? <input type="checkbox"/> No <input type="checkbox"/> Yes			
Is long-term maintenance dredging planned? <input type="checkbox"/> No <input type="checkbox"/> Yes If Yes, when and how much? _____			
C. PROJECTS REQUIRING RIPRAP (See Sample Drawings 2, 3, 8, 12, 14, 17, 22, and 23. Others may apply)			
Riprap waterward of the <input type="checkbox"/> shoreline OR <input type="checkbox"/> ordinary high water mark		Dimensions (ft) length width depth _____	
Riprap landward of the <input checked="" type="checkbox"/> shoreline OR <input type="checkbox"/> ordinary high water mark		Dimensions (ft) length 10 width 25 depth 1.5	
Type of riprap <input type="checkbox"/> field stone <input checked="" type="checkbox"/> angular rock <input type="checkbox"/> other _____		Will filter fabric be used under proposed riprap? <input type="checkbox"/> No <input checked="" type="checkbox"/> Yes If Yes, type geotextile fabric	
D. SHORE PROTECTION PROJECTS (See Sample Drawings 2, 3, and 17) Complete Sections 10 A, B and/or C above, as applicable			
(check all that apply) <input type="checkbox"/> riprap/revetment - length (ft) _____ <input type="checkbox"/> seawall/bulkhead - length (ft) _____ <input type="checkbox"/> other - length (ft) _____		Distances of project from both property lines (ft) _____	
E. DOCK - PIER - MOORING PILINGS - ROOFS (See Sample Drawing 10)			
Dock Type <input type="checkbox"/> open pile <input type="checkbox"/> filled <input type="checkbox"/> crib Seasonal support structure? <input type="checkbox"/> No <input type="checkbox"/> Yes		Permanent Roof <input type="checkbox"/> No <input type="checkbox"/> Yes Mounted on _____ Maximum Dimensions: length width height _____	
Proposed structure dimensions (ft) length width _____		Dimensions of nearest adjacent structures (ft) length width _____	
F. BOAT WELL (See EZ Guides)			
Type of sidewall stabilization <input type="checkbox"/> wood <input type="checkbox"/> steel <input type="checkbox"/> concrete <input type="checkbox"/> vinyl <input type="checkbox"/> riprap <input type="checkbox"/> other _____			
Boat well dimensions (ft) Length width depth _____		Number of boats _____	
Volume of backfill behind sidewall stabilization (cu yd) _____		Distances of boat well from adjacent property lines (ft) _____	
G. BOAT LAUNCH (See EZ Guide) (check all that apply) <input type="checkbox"/> new <input type="checkbox"/> existing <input type="checkbox"/> public <input type="checkbox"/> private <input type="checkbox"/> commercial <input type="checkbox"/> replacement			
Proposed overall boat launch dimensions (ft) length width depth _____		Type of material <input type="checkbox"/> concrete <input type="checkbox"/> wood <input type="checkbox"/> stone <input type="checkbox"/> other _____	
Existing overall boat launch dimensions (ft) Length width depth _____		Boat launch dimensions (ft) below ordinary high water mark Length width depth _____	
Distances of launch from both property lines (ft) _____		Number of adjacent Skid piers Skid pier dimensions (ft) length width _____	
H. BOAT HOIST (See EZ Guide)			
(Check all that apply) <input type="checkbox"/> seasonal <input type="checkbox"/> permanent <input type="checkbox"/> cradle <input type="checkbox"/> side lifter <input type="checkbox"/> other _____ located on <input type="checkbox"/> seawall <input type="checkbox"/> dock <input type="checkbox"/> bottomlands			
I. BOARDWALKS AND DECKS IN <input type="checkbox"/> WETLANDS - OR - <input type="checkbox"/> FLOODPLAINS (See Sample Drawings 5 and 6) Provide table if necessary			
Boardwalk <input type="checkbox"/> on pilings <input type="checkbox"/> on fill		Deck <input type="checkbox"/> on pilings <input type="checkbox"/> on fill	
Dimensions (ft) length width _____		Dimensions (ft) length width _____	

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10 Continued - PROJECTS IMPACTING WETLANDS OR FLOODPLAINS OR LOCATED ON AN INLAND LAKE OR STREAM OR A GREAT LAKE					
J. INTAKE PIPES (See Sample Drawing 16) K. OUTLET PIPES (See Sample Drawing 22) See Figures 2-5 and 2-6a and 2-6b					
Type <input type="checkbox"/> headwall <input type="checkbox"/> end section <input type="checkbox"/> pipe		If outlet pipe, discharge is to <input checked="" type="checkbox"/> wetland <input type="checkbox"/> inland lake			
<input checked="" type="checkbox"/> other screened intake structure		<input type="checkbox"/> stream, drain, or river <input type="checkbox"/> Great Lake <input type="checkbox"/> other			
Dimensions of headwall NA		Number of pipes		Pipe diameters and invert elevation	
OR end section (ft) length width depth		4		Sect 2.10, Figs 1-3, 2-1	
K. MOORING AND NAVIGATION BUOYS (See EZ Guide for Sample Drawing)					
➔ Provide an overall site plan showing the distances between each buoy, distances from the shore to each buoy, and depth of water at each buoy in feet.					
➔ Provide cross-section drawing(s) showing anchoring system(s) and dimensions.					
Number of buoys		Boat Lengths		Type of anchor system	
Purpose of buoy <input type="checkbox"/> mooring <input type="checkbox"/> navigation <input type="checkbox"/> swimming					
Dimensions of buoys (ft)		Do you own the property along the shoreline? <input type="checkbox"/> No <input type="checkbox"/> Yes			
Width height swing radius chain length		➔ Attach Authorization Letter from the property owner(s), if No above.			
L. FENCES IN WETLANDS, STREAMS, OR FLOODPLAINS (See EZ Guide for Drawing)					
➔ Provide an overall site plan showing the proposed fencing through wetlands, streams, or floodplains.					
➔ Provide drawing of fence profile showing the design, dimension, post spacing, board spacing, and distance from ground to bottom of fence.					
(check all that apply)		Total length (ft) of fence through		Fence height (ft)	
<input type="checkbox"/> wetlands <input type="checkbox"/> streams <input type="checkbox"/> floodplains		wetlands streams floodplains		Fence type and material	
M. OTHER - e.g., structure removal or construction, breakwater, aerator, fish shelter, and structural foundations in wetlands or floodplains. See Section 2.10					
Structure Description: Subsurface cut-off wall on north end of HTDF		Dimensions: 1800 feet long, 40-50 feet deep			
11 EXPANSION OF AN EXISTING OR CONSTRUCTION OF A NEW LAKE OR POND (See Sample Drawings 4 and 15)					
Which best describes your proposed waterbody use (check all that apply)					
<input type="checkbox"/> wildlife <input type="checkbox"/> stormwater basin <input type="checkbox"/> recreation <input type="checkbox"/> wastewater basin <input type="checkbox"/> other					
Water source for lake/pond					
<input type="checkbox"/> groundwater <input type="checkbox"/> natural springs <input type="checkbox"/> Inland Lake or Stream <input type="checkbox"/> stormwater runoff <input type="checkbox"/> pump <input type="checkbox"/> sewage <input type="checkbox"/> other					
Location of the lake/basin/pond <input type="checkbox"/> floodplain <input type="checkbox"/> wetland <input type="checkbox"/> upland					
Maximum dimensions (ft):		Spoils will be placed <input type="checkbox"/> onsite <input type="checkbox"/> offsite outside of wetland and floodplain <input type="checkbox"/> other			
length width depth		➔ Provide a Detailed Disposal Area Site Plan with location map, address, and disposal dimensions.			
Maximum Area:		➔ Provide a Letter of Authorization from off site disposal site owner.			
<input type="checkbox"/> acres <input type="checkbox"/> sq ft		➔ Provide elevations and cross sections for outlets and/or emergency. Complete section 10J			
Will project involve construction of a dam, dike, outlet control structure or spillway? <input type="checkbox"/> No <input type="checkbox"/> Yes (If Yes, complete Section 17) Basin has overflow. See Section 2.11					
12 ACTIVITIES THAT MAY IMPACT WETLANDS (See Sample Drawings 8 & 9, and complete sections 10 A and 10 B for dredge or excavation as applicable)					
• For information on the MDEQ's Wetland Identification Program (WIP) visit www.michigan.gov/deqwetlands or call 517-373-1170.					
• Complete the wetland dredge and wetland fill dimension information below for each impacted wetland area. ➔ Attach tables for multiple impact areas or activities					
• Label the impacted wetland areas on a site plan, drawn to scale or with dimensions. ➔ Attach at least one cross-section for each wetland dredge and/or fill area.					
• If dredge/excavation material will be disposed of on site, show the location on site plan and include soil erosion and sedimentation control measures.					
(check all that apply) <input type="checkbox"/> fill (Section 10A) <input type="checkbox"/> dredge or excavation (Section 10B) <input type="checkbox"/> boardwalk or deck (Section 10I) <input type="checkbox"/> dewatering <input type="checkbox"/> fences (Section 10L)					
<input type="checkbox"/> bridges and culverts (Section 14) <input type="checkbox"/> draining surface water <input type="checkbox"/> stormwater discharge <input type="checkbox"/> restoration <input type="checkbox"/> other					
Wetland dredge/excavation dimensions		maximum length (ft) maximum width (ft)		Dredge/excavation area	
				<input type="checkbox"/> acres <input type="checkbox"/> sq ft	
Wetland fill dimensions		maximum length (ft) maximum width (ft)		Fill area	
				<input type="checkbox"/> acres <input type="checkbox"/> sq ft	
Total wetland dredge/excavation area		Total wetland dredge/excavation volume		Total wetland fill area	
<input type="checkbox"/> acres <input type="checkbox"/> sq ft		(cu yd)		<input type="checkbox"/> acres <input type="checkbox"/> sq ft	
				Total wetland fill volume (cu yd)	
The proposed project will be serviced by:					
<input type="checkbox"/> public sewer <input type="checkbox"/> private septic system		➔ Show system on plans		If septic system, has an application for a permit been made to the County Health Department? <input type="checkbox"/> No <input type="checkbox"/> Yes	
				If Yes, has permit been issued? <input type="checkbox"/> No <input type="checkbox"/> Yes ➔ Provide copy	
Has a professional wetland delineation been conducted for this parcel? <input type="checkbox"/> No <input checked="" type="checkbox"/> Yes					
➔ Provide a copy of the delineation. App C ➔ Supply data sheets. See Section 2.12					
Applicant purchased property <input type="checkbox"/> before OR <input checked="" type="checkbox"/> after October 1, 1980.					
Is there a recorded MDEQ easement on the property? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes If Yes, provide the easement number					
Has the MDEQ conducted a wetland assessment for this parcel? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes ➔ If Yes, provide a copy of assessment or WIP number.					
Describe the wetland impacts, the proposed use or development, and any alternatives considered.					
Water will be displaced from the HTDF due to tailings placement. The water supply to the wetland may increase. See Section 2.12 and Section 3					
Does the project impact more than 1/3 acre of wetland? <input type="checkbox"/> No <input type="checkbox"/> Yes NA					
➔ If yes, submit a Mitigation Plan that includes the type and amount of mitigation proposed. For more information on mitigation go to www.michigan.gov/deqwetlands					
Describe how impacts to waters of the United States will be avoided and minimized.					
A WWTP will be used so that discharged water to Wetland EE will meet Michigan Water Quality Standards. WWTP discharge is permitted under a separate NPDES permit for the project.					
Describe how impact to waters of the United States will be compensated. OR Explain why compensatory mitigation should not be required for the proposed impacts.					
Proposed project does not require mitigation or compensation, since water quality in receiving wetland will be protected and since there is no filling of a wetland. See Section 2.12.					
Is any grading or mechanized land clearing proposed? <input type="checkbox"/> No <input checked="" type="checkbox"/> Yes					
➔ Show locations on submitted site plan. See Section 2.12					
Has any of the proposed grading or mechanized land clearing been completed? <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes					
➔ Show labeled locations on site plan					

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ATTACHMENT B

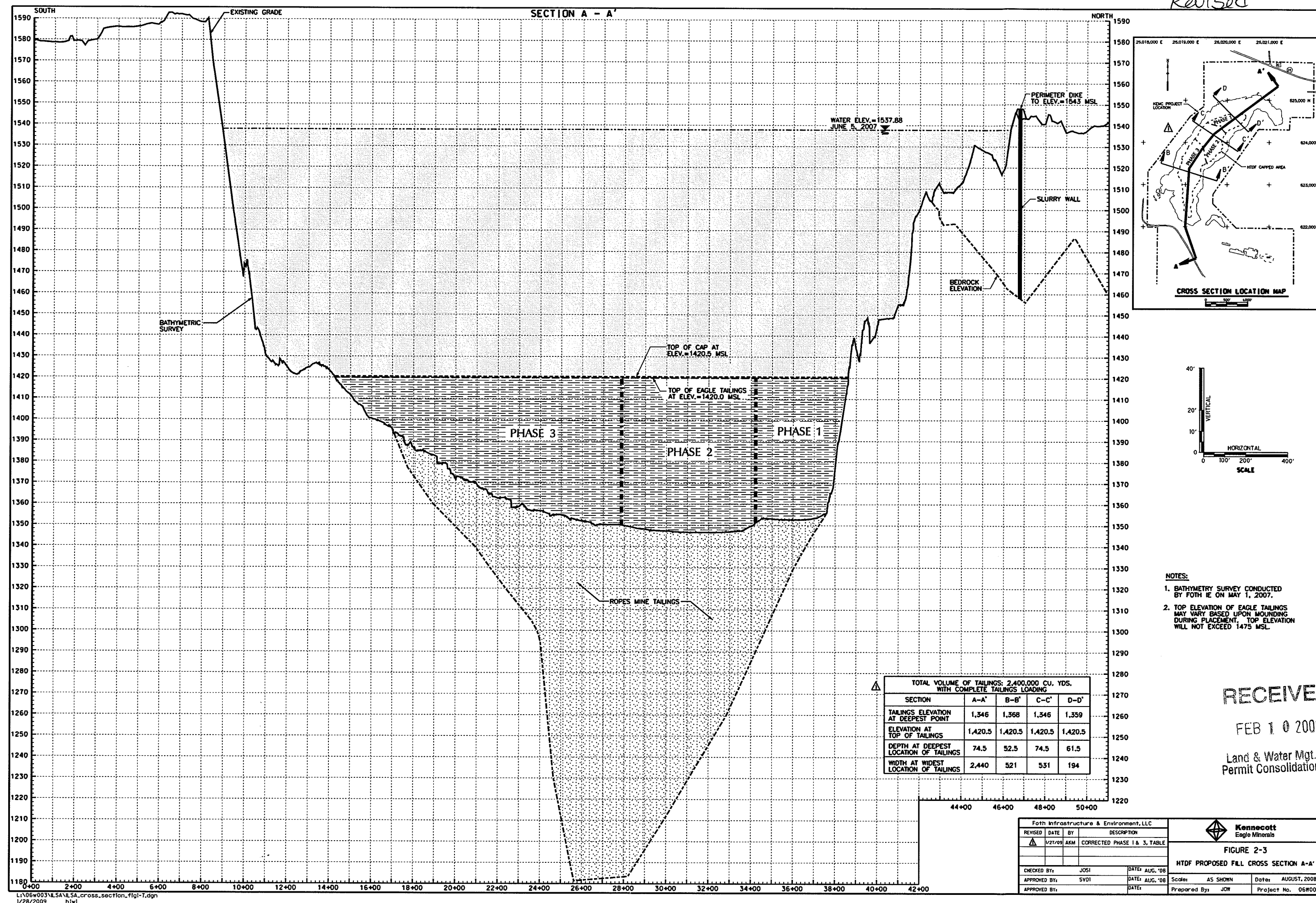
Updated Figures 2-3 and 2-4

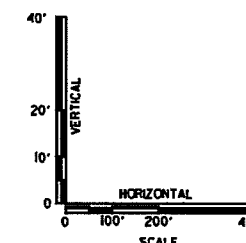
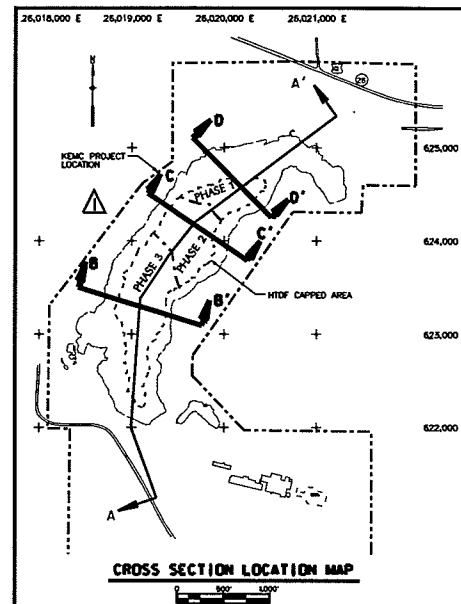
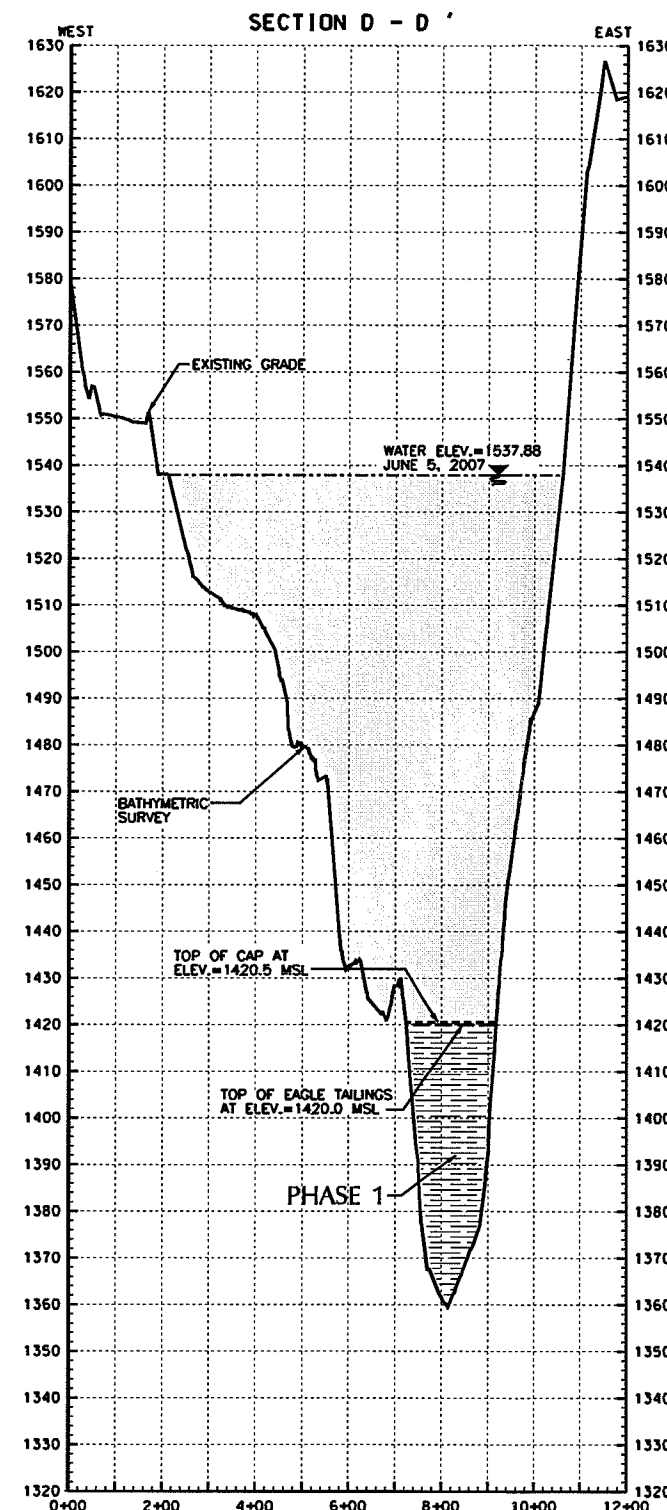
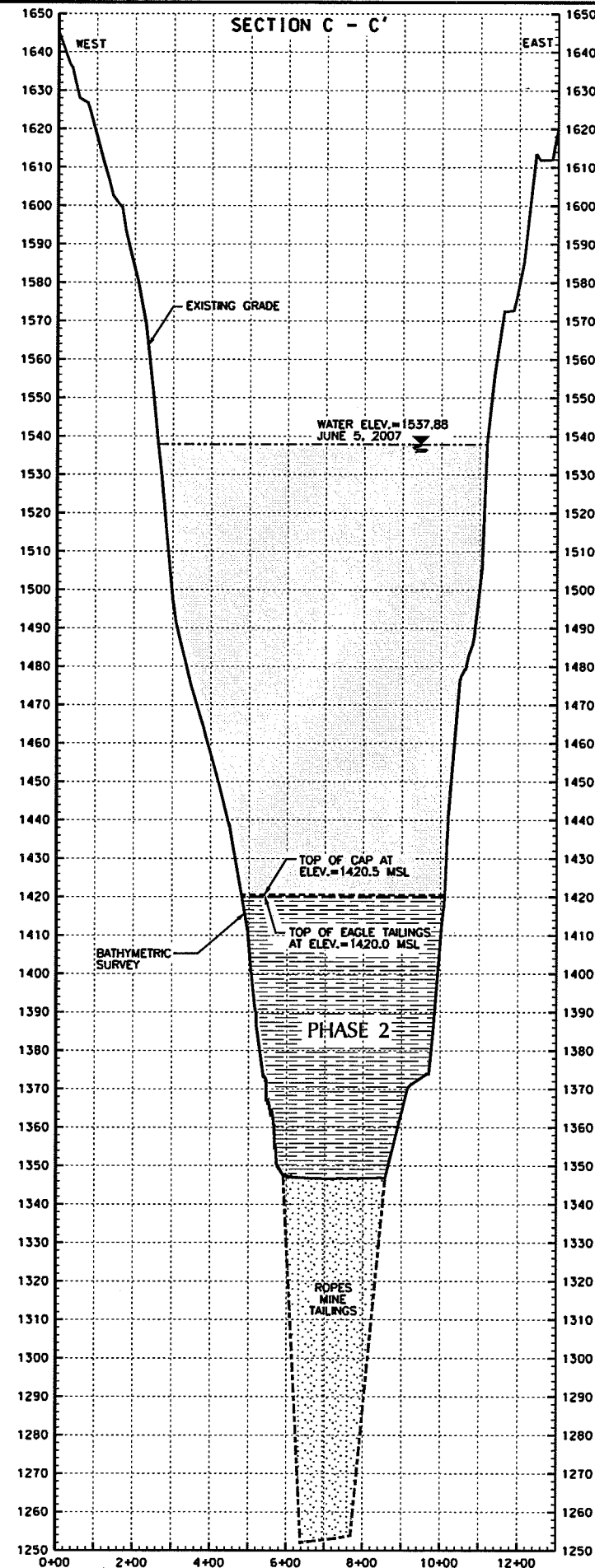
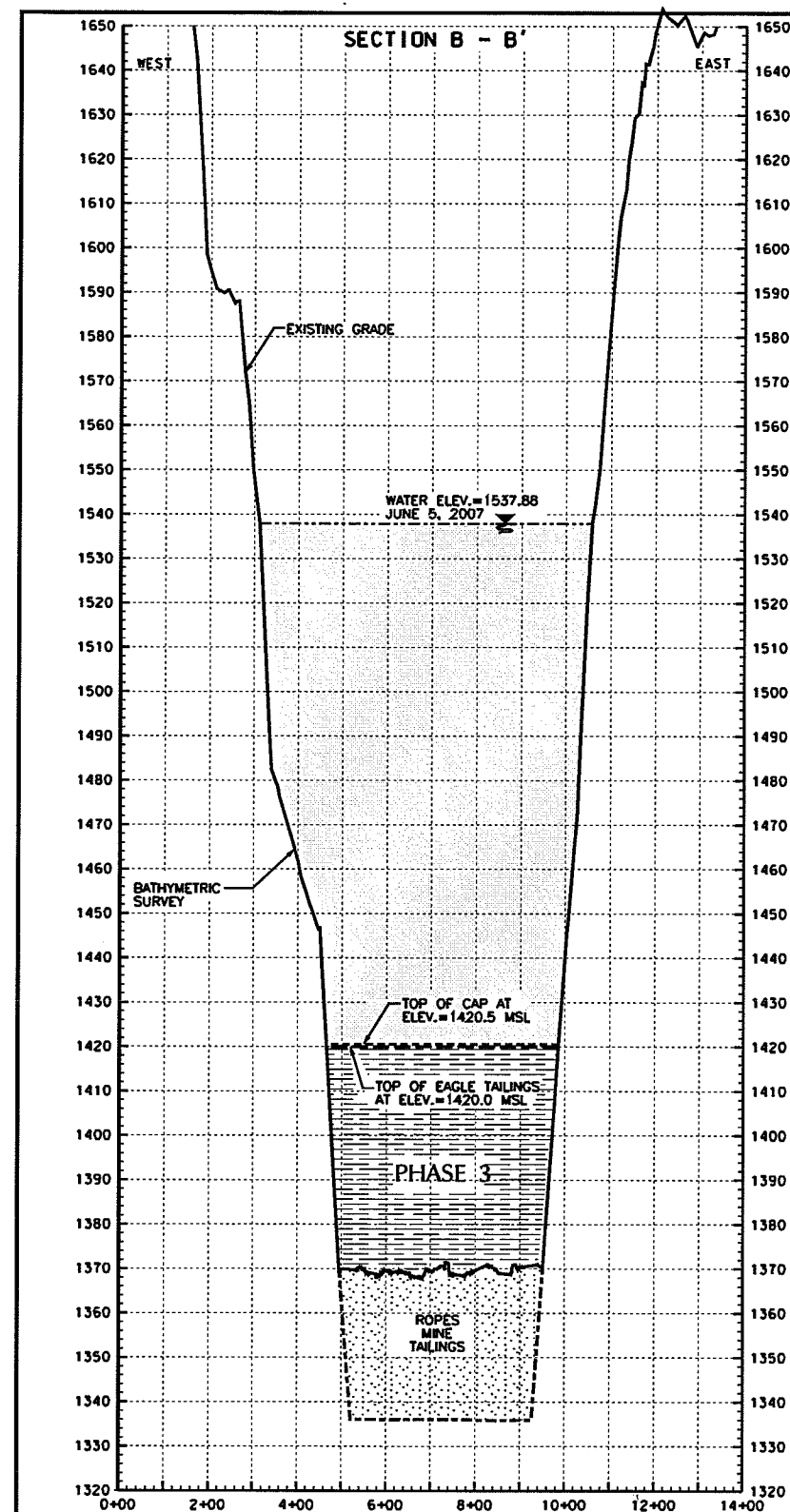
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NOTES:

- BATHYMETRY SURVEY CONDUCTED BY FOTH IE ON MAY 1, 2007.
- TOP ELEVATION OF EAGLE TAILINGS MAY VARY BASED UPON MOUNDING DURING PLACEMENT, TOP ELEVATION WILL NOT EXCEED 1475 MSL.

TOTAL VOLUME OF TAILINGS: 2,400,000 CU. YDS. WITH COMPLETE TAILINGS LOADING				
SECTION	A-A'	B-B'	C-C'	D-D'
TAILINGS ELEVATION AT DEEPEST POINT	1,346	1,368	1,346	1,359
ELEVATION AT TOP OF TAILINGS	1,420.5	1,420.5	1,420.5	1,420.5
DEPTH AT DEEPEST LOCATION OF TAILINGS	74.5	52.5	74.5	61.5
WIDTH AT WIDEST LOCATION OF TAILINGS	2,440	521	531	194

Foth Infrastructure & Environment, LLC			
REVISED	DATE	BY	DESCRIPTION
Δ	1/27/09	AKM	CORRECTED PHASE 1 & 3, TABLE
CHECKED BY:		JOSI	DATE: AUG. '08
APPROVED BY:		SVDI	DATE: AUG. '08
APPROVED BY:			DATE:



Kennecott
Eagle Minerals

FIGURE 2-4
HTDF PROPOSED FILL
CROSS SECTIONS B-B', C-C' AND D-D'

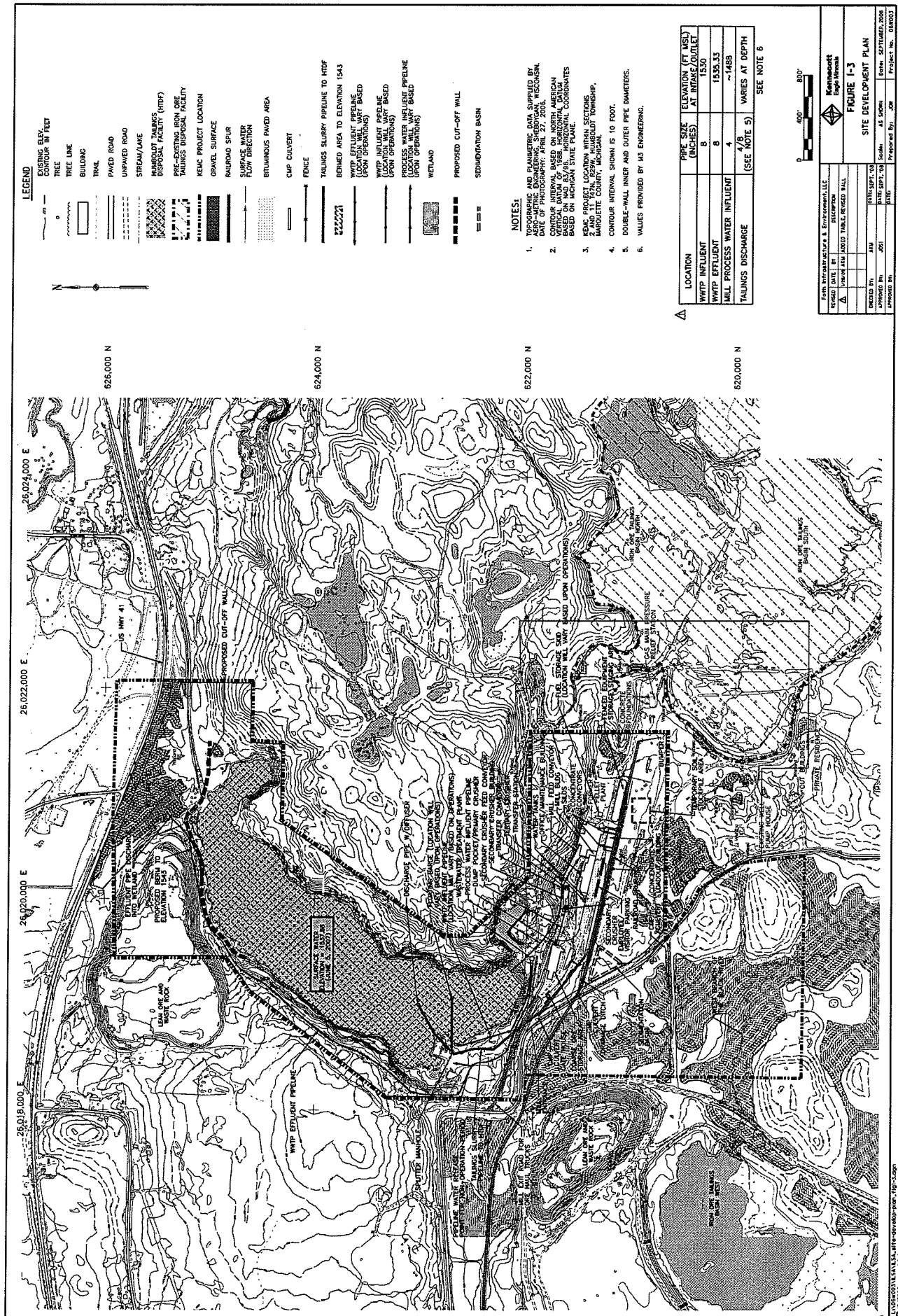
Scale:	AS SHOWN	Date:	AUGUST, 2008
Prepared By:	JOW	Project No.:	06W003

ATTACHMENT C

Updated Figures 1-3, 2-1 and 2-5

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[illegible]

LOCATION	PIPE SIZE (INCHES)	ELEVATION (FT MSL) AT INTAKE/OUTLET
WWTP INFLUENT	8	1550
WWTP EFFLUENT	8	1535.33
WALL PROCESS WATER INFLUENT	4	~1488
TAILINGS DISCHARGE	4/8 (SEE NOTE 5)	VARIES AT DEPTH

SEE NOTE 6

NOTES

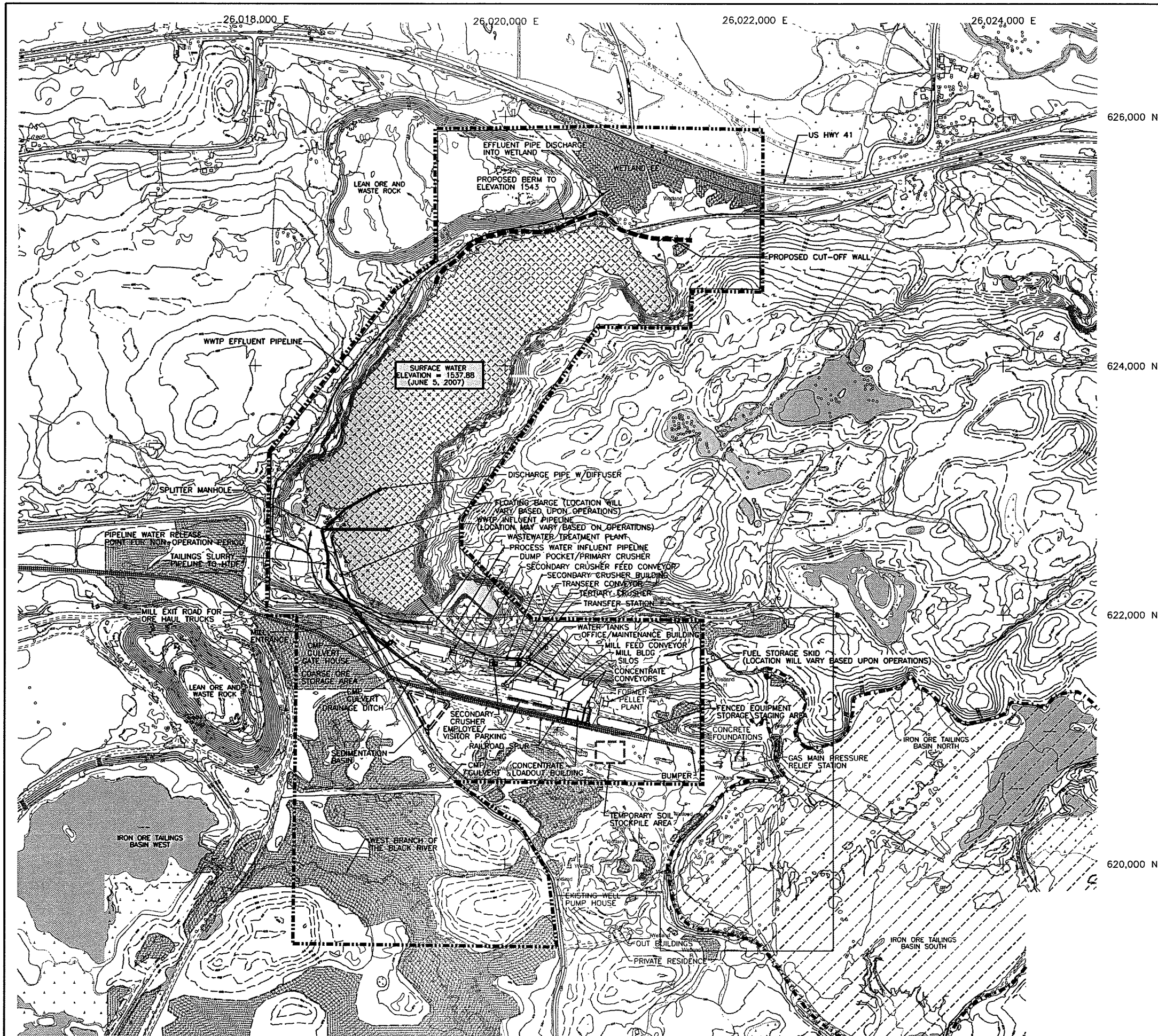
1. TOPOGRAPHIC AND PLANNING DATA SUPPLIED BY AERO-METRIC ENGINEERING, SHERBORN, WISCONSIN.
2. DATE OF PHOTOGRAPHY: APRIL 27, 2006.
3. CONTOUR INTERVAL: BASED ON NORTH AMERICAN VERTICAL DATUM OF 1988. HORIZONTAL DATUM USED WAS NAD 83. (NORTH AMERICAN HORIZONTAL COORDINATES BASED ON MICHIGAN STATE PLANE).
4. REAC PROJECT LOCATION WITHIN SECTIONS 2 AND 3 OF T47N, R23N, HUMBOLDT TOWNSHIP, JARGUETTE CO., MI, MICHIGAN.
5. CONTOUR INTERVAL SHOWN IS 10 FOOT.
6. DOUBLE-WALL INNER AND OUTER PIPE DIAMETERS. VALUES PROVIDED BY M3 ENGINEERING.

7th Int'l Infrastructure & Environment, LLC		 Kennebott Eagle Islands	FIGURE 1-3 SITE DEVELOPMENT PLAN
VIDEO DATE BY 10/20/09 JRM JRM	INTERVIEW DATE BY 10/20/09 JRM JRM		

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LEGEND

- EXISTING ELEV. CONTOUR IN FEET
- TREE
- TREE LINE
- BUILDING
- TRAIL
- PAVED ROAD
- UNPAVED ROAD
- STREAM/LAKE
- HUMBOLDT TAILINGS DISPOSAL FACILITY (HTDF)
- PRE-EXISTING IRON ORE TAILINGS DISPOSAL FACILITY
- KEMC PROJECT LOCATION
- GRAVEL SURFACE
- RAILROAD SPUR
- SURFACE WATER FLOW DIRECTION
- BITUMINOUS PAVED AREA
- CMP CULVERT
- FENCE
- TAILINGS SLURRY PIPELINE TO HTDF
- BERMED AREA TO ELEVATION 1543
- WWTP EFFLUENT PIPELINE (LOCATION WILL VARY BASED UPON OPERATIONS)
- WWTP INFLUENT PIPELINE (LOCATION WILL VARY BASED UPON OPERATIONS)
- PROCESS WATER INFLUENT PIPELINE (LOCATION WILL VARY BASED UPON OPERATIONS)
- WETLAND
- PROPOSED CUT-OFF WALL
- SEDIMENTATION BASIN

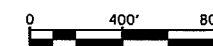
NOTES:

- TOPOGRAPHIC AND PLANIMETRIC DATA SUPPLIED BY AERO-METRIC ENGINEERING, SHEBOYGAN, WISCONSIN. DATE OF PHOTOGRAPHY: APRIL 27, 2006.
- CONTOUR INTERVAL BASED ON NORTH AMERICAN VERTICAL DATUM OF 1988. HORIZONTAL DATUM BASED ON NAD 83/96. HORIZONTAL COORDINATES BASED ON MICHIGAN STATE PLANE.
- KEMC PROJECT LOCATION WITHIN SECTIONS 2 AND 11 T47N, R29W, HUMBOLDT TOWNSHIP, MARQUETTE COUNTY, MICHIGAN.
- CONTOUR INTERVAL SHOWN IS 10 FOOT.
- DOUBLE-WALL INNER AND OUTER PIPE DIAMETERS.
- VALUES PROVIDED BY M3 ENGINEERING.



LOCATION	PIPE SIZE (INCHES)	ELEVATION (FT MSL) AT INTAKE/OUTLET
WWTP INFLUENT	8	1530
WWTP EFFLUENT	8	1535.33
MILL PROCESS WATER INFLUENT	4	~1488
TAILINGS DISCHARGE	4/8 (SEE NOTE 5)	VARIES AT DEPTH

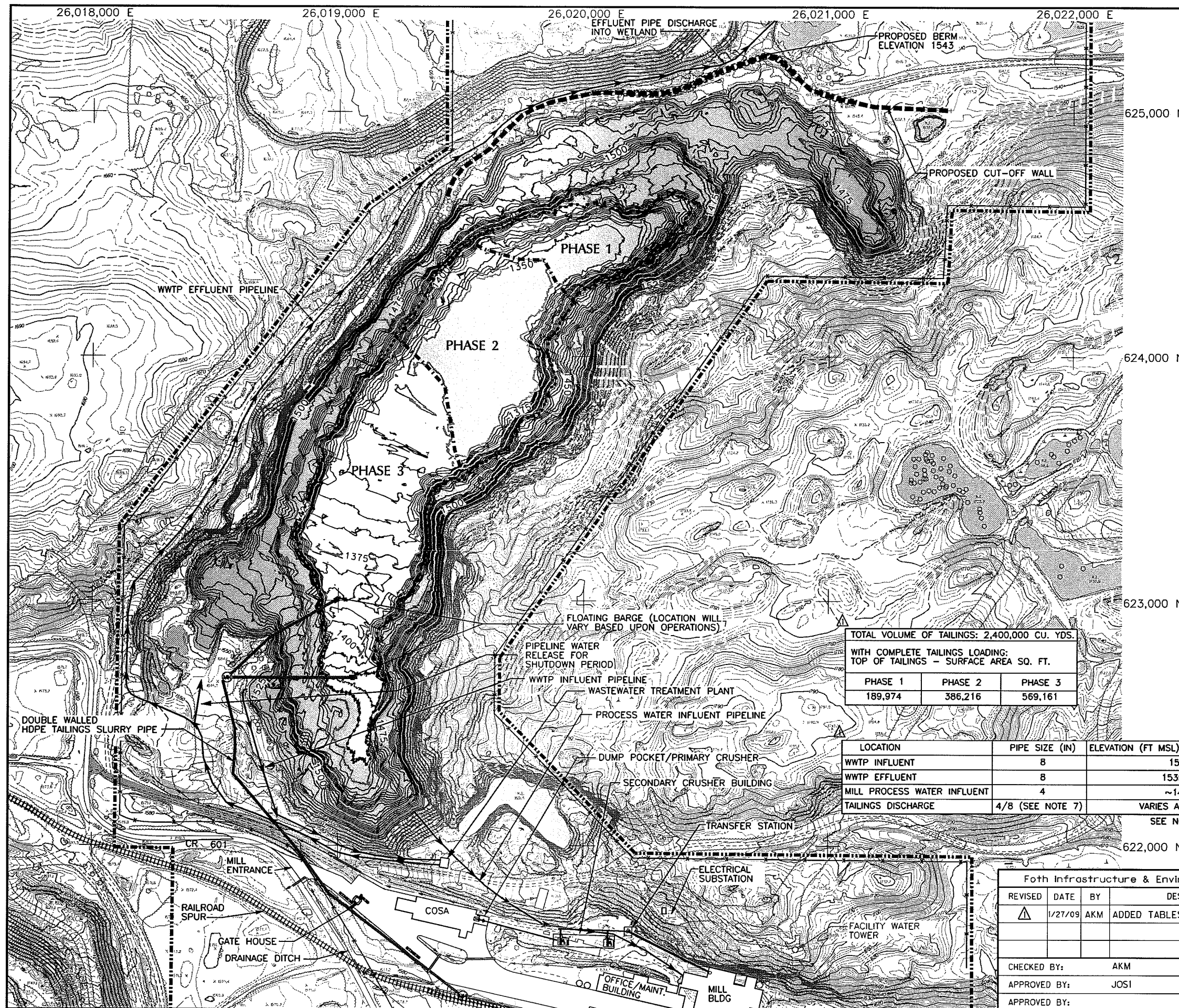
SEE NOTE 6



Foth Infrastructure & Environment, LLC				Kennecott Eagle Minerals	
REVISED	DATE	BY	DESCRIPTION	FIGURE 1-3	
1	1/28/09	AKM	ADDED TABLE, REVISED WALL	SITE DEVELOPMENT PLAN	
CHECKED BY:		AKM	DATE: SEPT. '08	Scale: AS SHOWN	
APPROVED BY:		JOSI	DATE: SEPT. '08	Date: SEPTEMBER, 2008	
APPROVED BY:			DATE:	Prepared By: JOW	
				Project No. 06W003	

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- EXISTING ELEV. CONTOUR IN FEET
- SPOT ELEVATION
- TREE
- TREE LINE
- BUILDING
- TRAIL
- PAVED ROAD
- UNPAVED ROAD
- STREAM/LAKE
- SURFACE WATER
- KEMC PROJECT LOCATION
- HTDF BATHYMETRIC CONTOUR
- APPROXIMATE AREA FOR HTDF PHASE 1 FILLING SEQUENCE TO ELEVATION 1420
- APPROXIMATE AREA FOR HTDF PHASE 2 FILLING SEQUENCE TO ELEVATION 1420
- APPROXIMATE AREA FOR HTDF PHASE 3 FILLING SEQUENCE TO ELEVATION 1420
- MANHOLE LOCATION
- DOUBLE ENCASED TAILINGS SLURRY PIPE
- FENCE
- BITUMINOUS PAVED AREA
- BERMED AREA TO ELEVATION 1543
- PROPOSED CUT-OFF WALL

- NOTES:**
- TOPOGRAPHIC AND PLANIMETRIC DATA SUPPLIED BY AERO-METRIC ENGINEERING, SHEBOYGAN, WISCONSIN. DATE OF PHOTOGRAPHY: APRIL 27, 2006.
 - CONTOUR INTERVAL BASED ON NORTH AMERICAN VERTICAL DATUM OF 1988. HORIZONTAL DATUM BASED ON NAD 83/96. HORIZONTAL COORDINATES BASED ON MICHIGAN STATE PLANE.
 - KEMC PROJECT LOCATION WITHIN SECTIONS 2 AND 11 T47N, R29W, HUMBOLDT TOWNSHIP, MARQUETTE COUNTY, MICHIGAN.
 - TOPOGRAPHIC CONTOUR INTERVAL SHOWN IS 2 FOOT.
 - BATHYMETRIC CONTOURS ARE FROM FOTH SURVEY DATED MAY 3 & 4, 2007. CONTOURS SHOWN ARE 5 FOOT INTERVAL.
 - ALIGNMENT OF SLURRY PIPELINE MAY CHANGE BASED UPON OPERATIONAL REQUIREMENTS.
 - DOUBLE-WALL INNER AND OUTER PIPE DIAMETERS.
 - VALUES PROVIDED BY M3 ENGINEERING.

TOTAL VOLUME OF TAILINGS: 2,400,000 CU. YDS.
WITH COMPLETE TAILINGS LOADING:
TOP OF TAILINGS - SURFACE AREA SQ. FT.

PHASE 1	PHASE 2	PHASE 3
189,974	386,216	569,161

LOCATION	PIPE SIZE (IN)	ELEVATION (FT MSL) AT INTAKE/OUTLET
WWTW INFLUENT	8	1530
WWTW EFFLUENT	8	1535.33
MILL PROCESS WATER INFLUENT	4	~1488
TAILINGS DISCHARGE	4/8 (SEE NOTE 7)	VARIES AT DEPTH SEE NOTE 8

Foth Infrastructure & Environment, LLC			
REVISED	DATE	BY	DESCRIPTION
Δ	1/27/09	AKM	ADDED TABLES, REVISED WALL
CHECKED BY:		AKM	DATE: AUG. '08
APPROVED BY:		JOSI	DATE: AUG. '08
APPROVED BY:			DATE:

Kennecott Eagle Minerals

FIGURE 2-1

HTDF OPERATING PLAN

Scale: 0 200' 400'

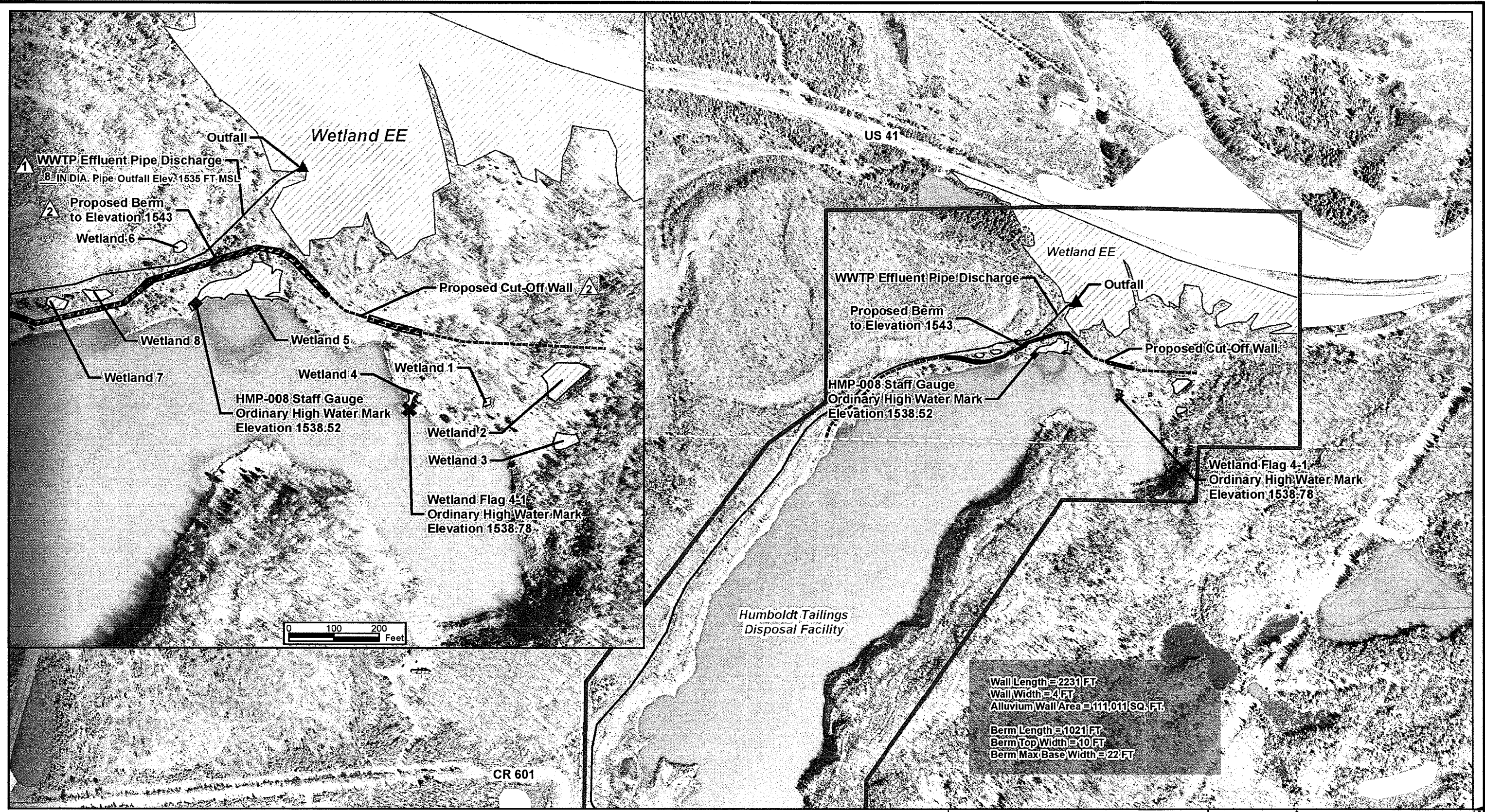
Date: AUGUST, 2008

Prepared By: JOW

Project No. 06W003

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NOTES

1. Orthophotography supplied by Aero-Metric Engineering, Sheboygan, Wisconsin. Date of photography: April 27, 2006.
2. Horizontal datum based on NAD 83/94.
Horizontal coordinates based on UTM Zone 16.
3. Site Location - Project Site within Sections 2 and 11, T47N, R29W, Humboldt Township, Marquette County, Michigan.

LEGEND

- | | |
|------------------------|--|
| Proposed Cut-Off Wall | Wetland Flag 1-4 |
| WWTP Effluent Pipeline | Staff Gauge |
| Proposed Berm | Flagged Wetland Boundary
(Area approximately 12.25 acres) |
| KEMC Project Location | PLSS Sections |

Marquette County NWI Outside Project Boundary

- | |
|-------------|
| Emergent |
| Scrub-Shrub |
| Forested |



Foth Infrastructure & Environment, LLC



Modified by M3 Engineering and Technology Corp.

Foth Infrastructure & Environment, LLC

REVISED	DATE	BY	DESCRIPTION
1/28/09	AKM		Added pipe information
2/04/09	ARG		Moved Cut-off wall and berm by M3
CHECKED BY: KKB			
DATE: OCT. '08			
APPROVED BY: SVD1			
DATE: OCT. '08			
APPROVED BY:			
DATE:			



Kennecott
Eagle Minerals

FIGURE 2-5

WWTP DISCHARGE LOCATION
AND CUT-OFF WALL

Scale: 0 250 500 Feet

Prepared by: BJW1

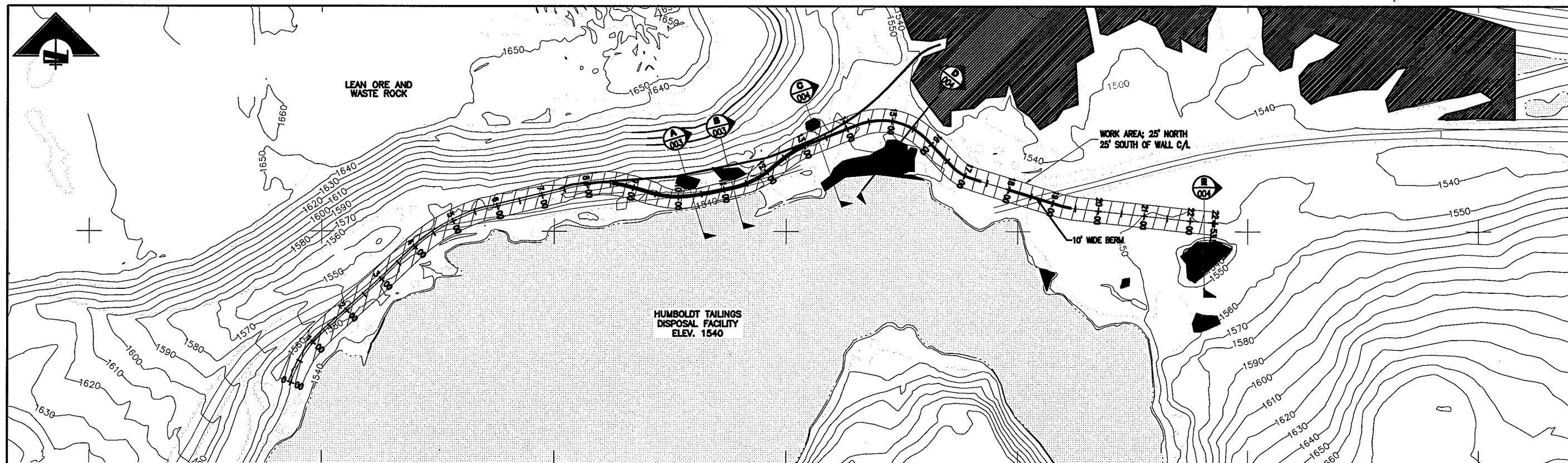
Date: February 2, 2009
Project No: 06W003

ATTACHMENT D

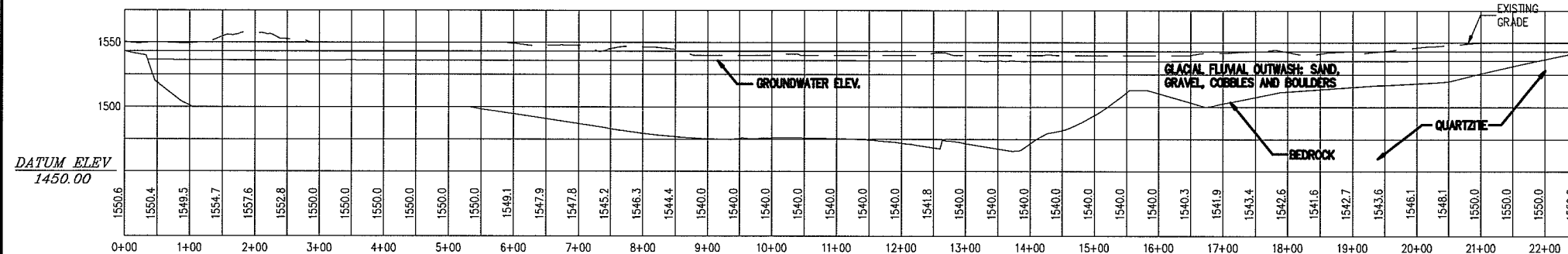
New Cut Off Wall Figures 2-5a, 2-5b and 2-5c

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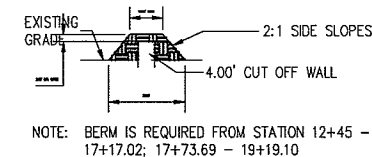
Revised



PLAN



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DETAIL 1
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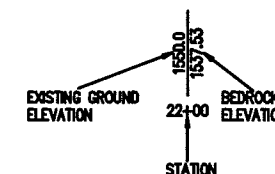


INFORMATION RESOURCES:

1. TOPOGRAPHIC AND PLANIMETRIC DATA SUPPLIED BY AERO-METRIC ENGINEERING, SHEBOYGAN, WISCONSIN. DATE OF PHOTOGRAPHY: APRIL 27, 2008.
2. CONTOUR INTERVAL BASED ON NORTH AMERICAN VERTICAL DATUM OF 1988. HORIZONTAL DATUM BASED ON NAD 83/98. HORIZONTAL COORDINATES BASED ON MICHIGAN STATE PLANE.
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5. GROUND WATER CONTOURS BY FOTH INFRASTRUCTURE AND ENVIRONMENT; JUNE 2007.
6. BEDROCK CONTOURS MODIFIED AFTER SUPINA (1984)

NOTES:

ALLUW WALL AREA = 111,011 SQ. FT.
ALLUW WALL WIDTH = 4 FT.
WALL LENGTH = 2231.45 FT.
BERM LENGTH = 1020.77 FT.



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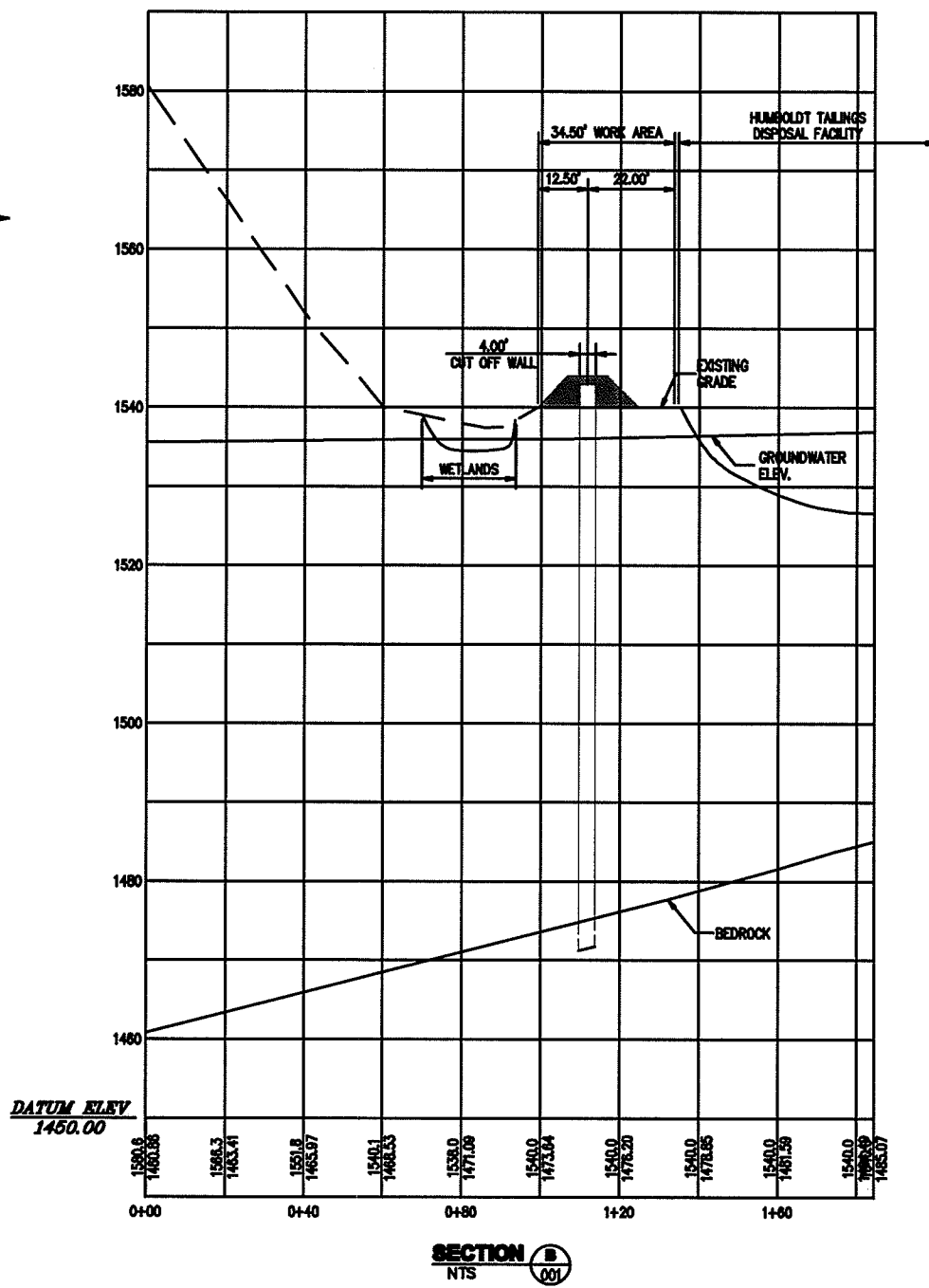
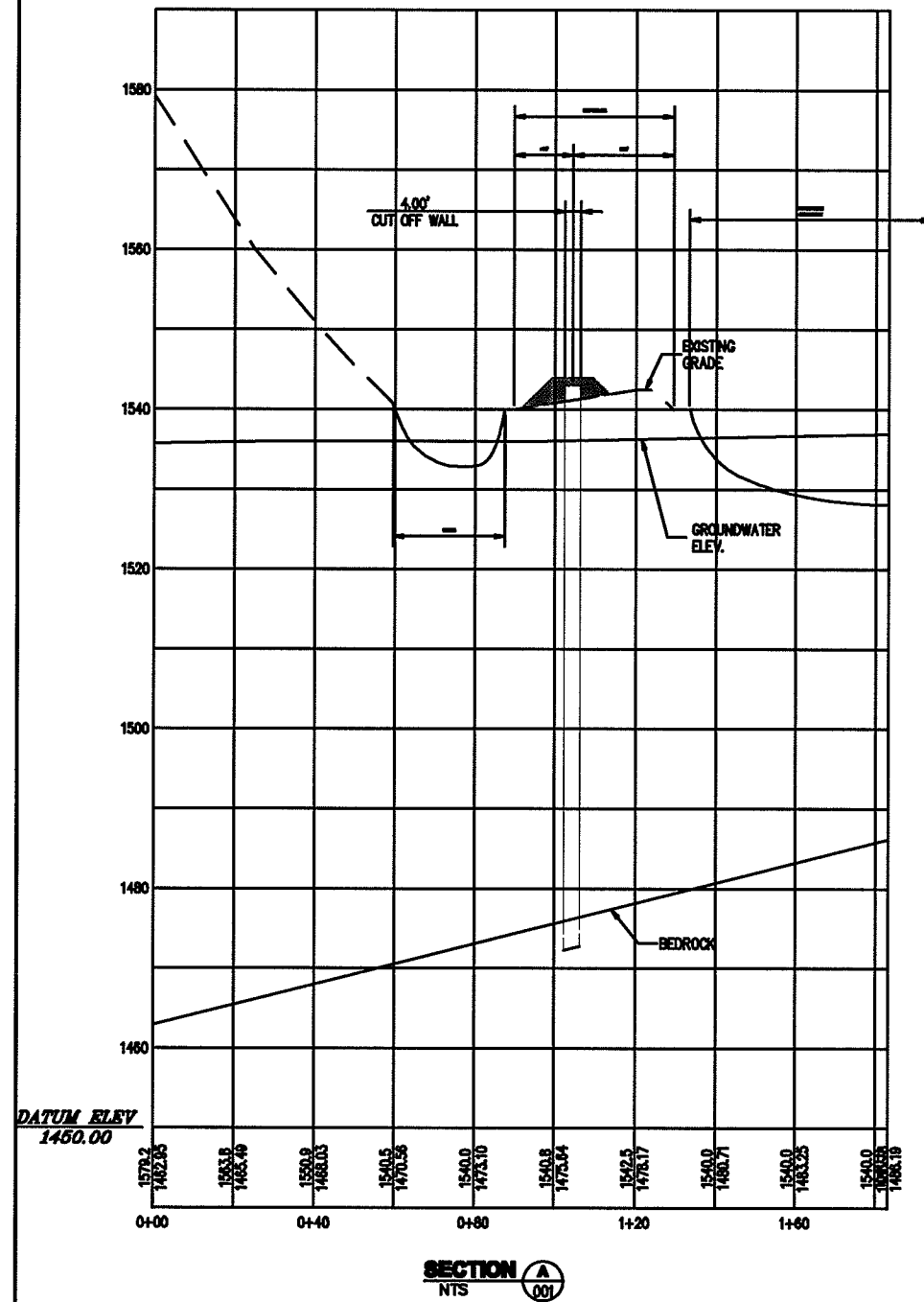
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Chandler, Arizona
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Hermosillo, Sonora Mexico
Tel: 011-52-462-102-1200 Email: M3Mexico@m3eng.com

KENNECOTT EAGLE MINERALS
FIGURE 2-5a HUMBOLDT
TAILINGS DISPOSAL FACILITY
CIVIL
CUT OFF WALL
JOB NO. M3-PN09005
DWG NO. 000-EN-001
REV NO. P1
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NOTE: 50' WORK WIDTH LESS IN CROSS SECTION A & B

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EXISTING GROUND ELEVATION
22+00
STATION

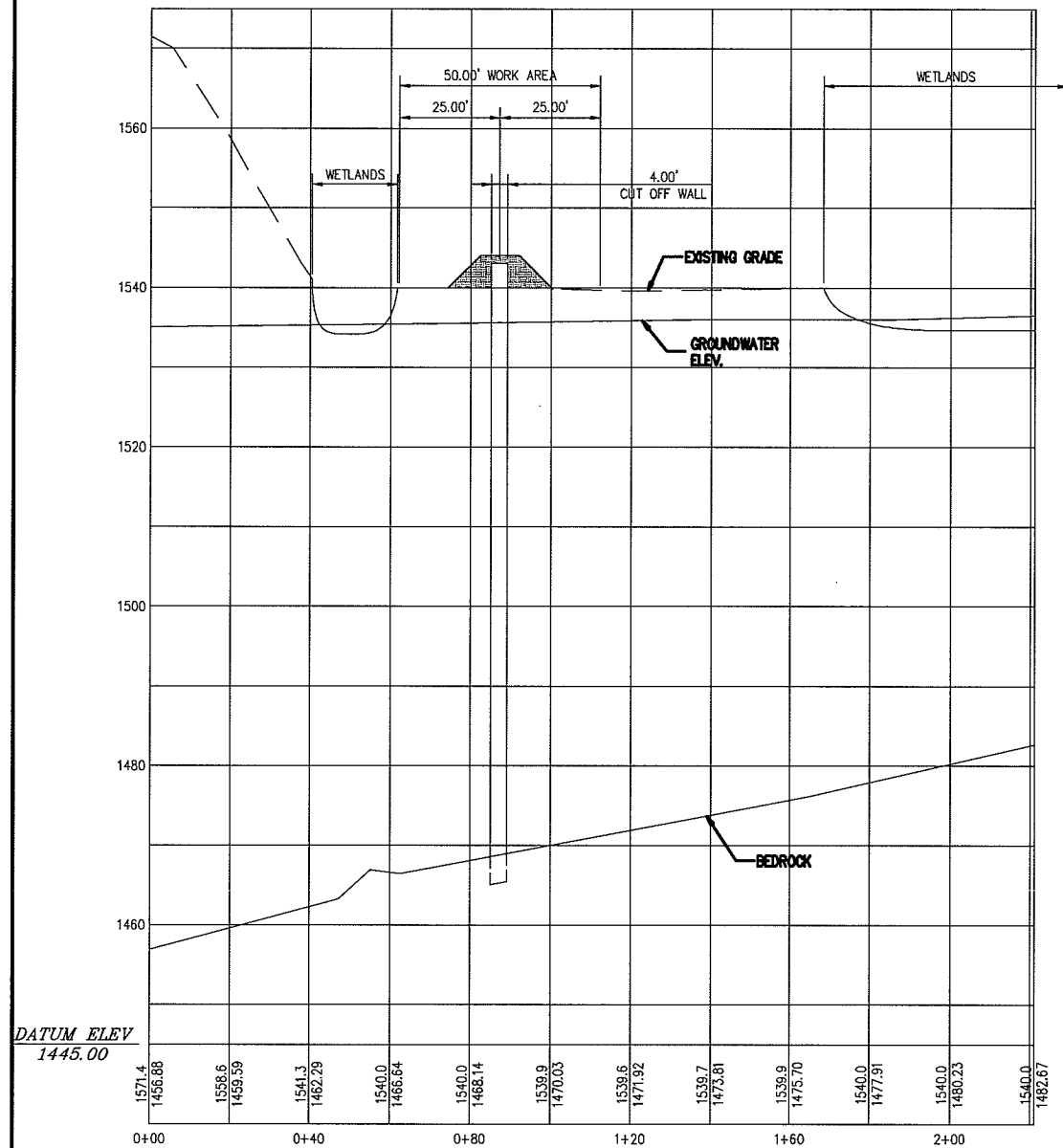
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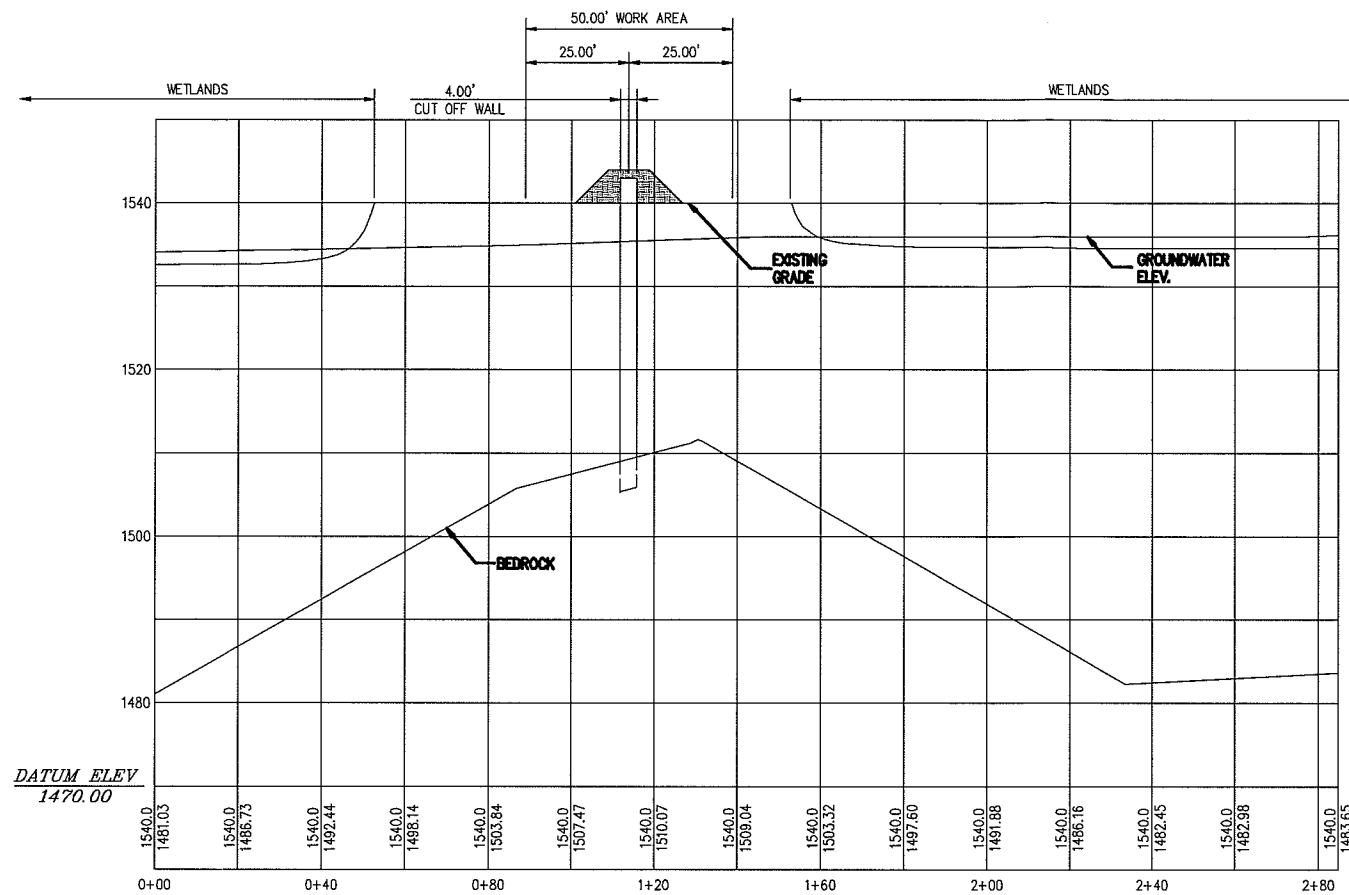
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														DRAWN BY:	FEB 09		
														CHECKED BY:			
														PROJECT MGR:			
														CLIENT APPR:			
																<div>KENNECOTT EAGLE MINERALS FIGURE 2-5b HUMBOLDT TAILINGS DISPOSAL FACILITY CIVIL CIVIL SECTIONS 1</div>	
																JOB NO. M3-PN09005	
																DWG NO. 000-EN-003	
																REV NO. P1	06 FEB 09

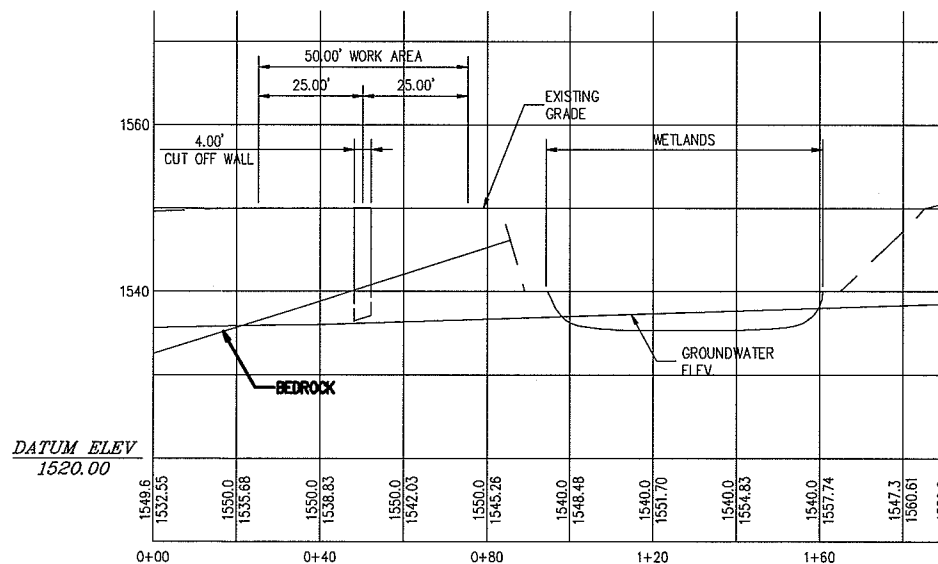
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SECTION D
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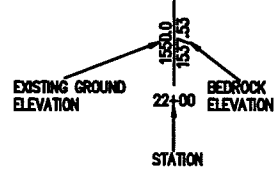
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Hermosillo, Sonora Mexico
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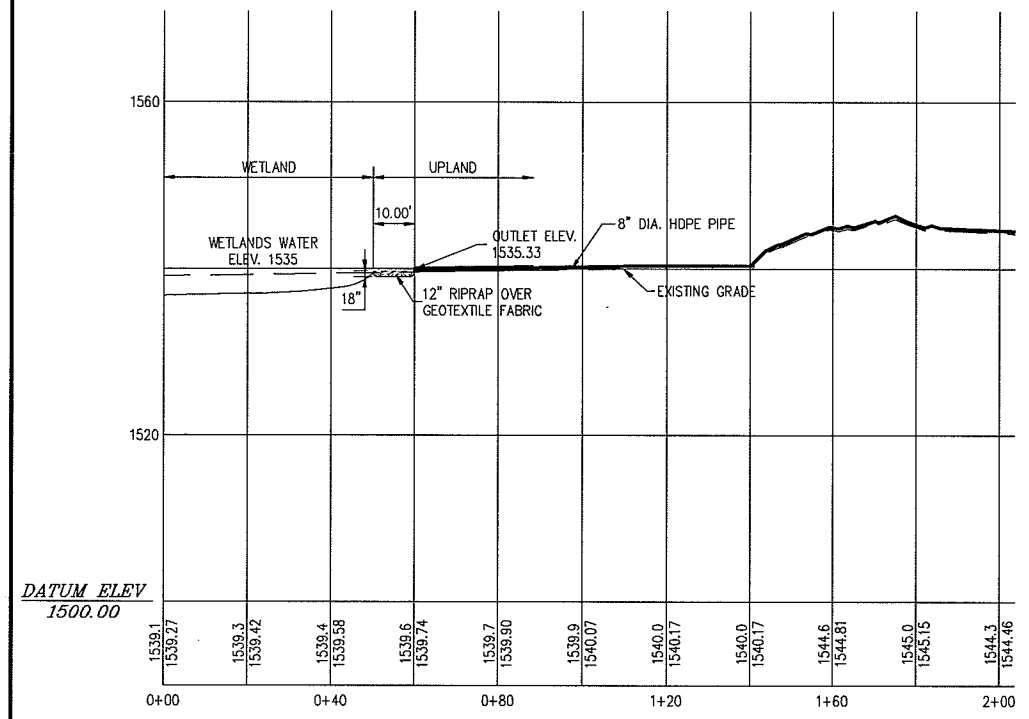
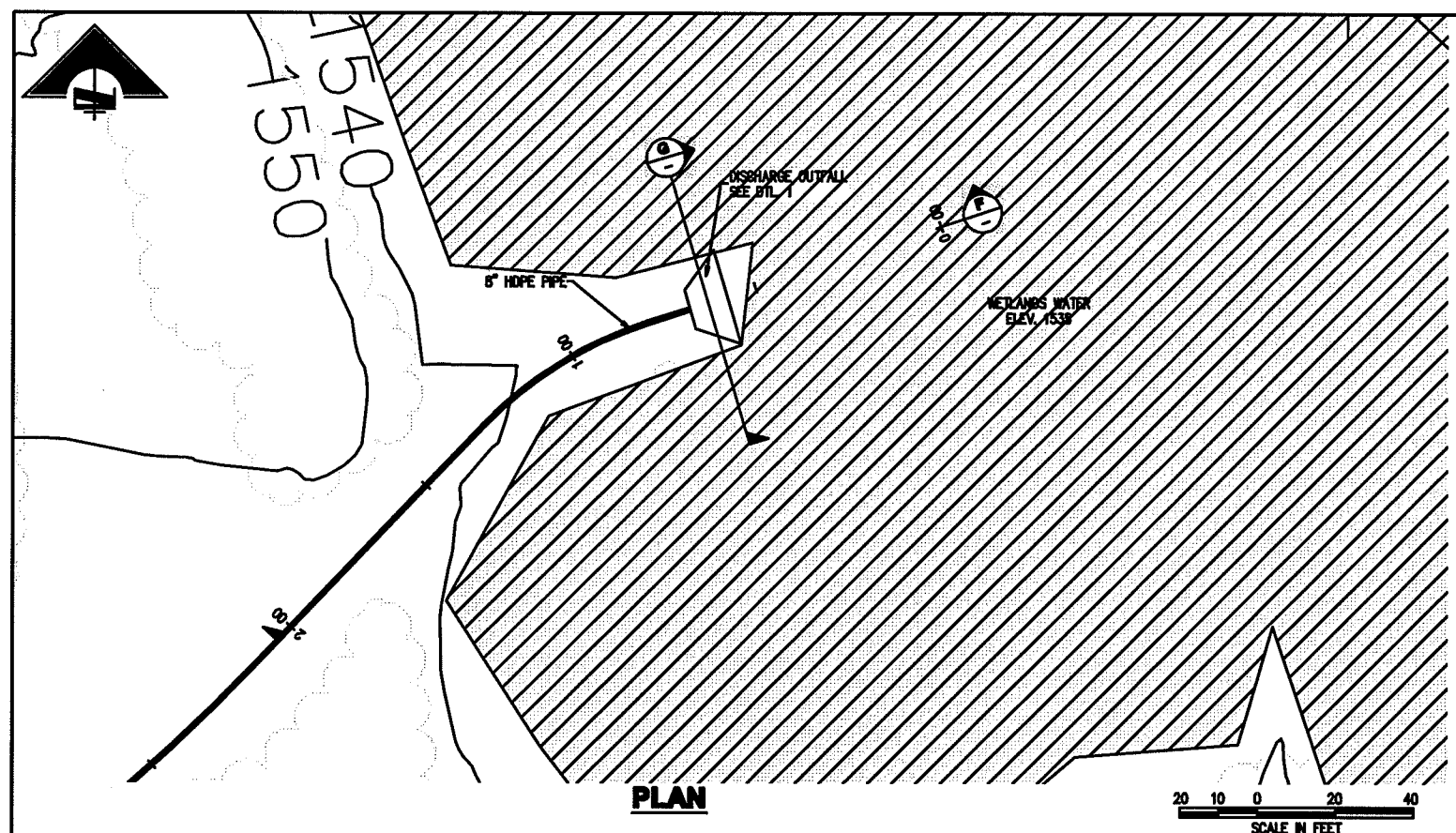
KENNECOTT EAGLE MINERALS
FIGURE 2-5c HUMBOLDT TAILINGS DISPOSAL FACILITY
CIVIL
CIVIL SECTIONS 2
JOB NO. M3-PN09005
DWG NO. 000-EN-004
REV NO. P1
08 FEB 09

ATTACHMENT E

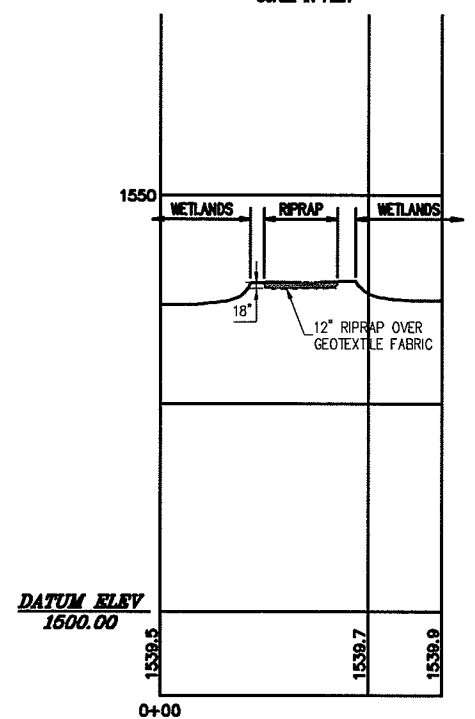
Updated/New Figure 2-6a and Figure 2-6b

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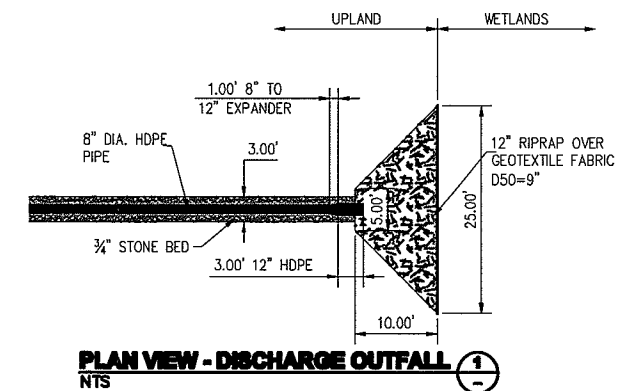
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INFORMATION RESOURCES:

1. TOPOGRAPHIC AND PLANIMETRIC DATA SUPPLIED BY AERO-METRIC ENGINEERING, SHEBOYGAN, WISCONSIN. DATE OF PHOTOGRAPHY: APRIL 27, 2008.
2. CONTOUR INTERVAL BASED ON NORTH AMERICAN VERTICAL DATUM OF 1988. HORIZONTAL DATUM BASED ON NAD 83/96. HORIZONTAL COORDINATES BASED ON MICHIGAN STATE PLANE.
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6. BEDROCK CONTOURS MODIFIED AFTER SUPINA (1984)

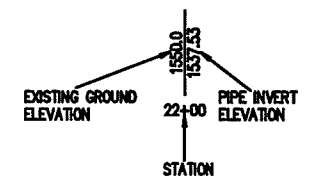
NOTES:

1. EXCAVATION VOLUME FOR RIPRAP = 266 CUBIC FEET



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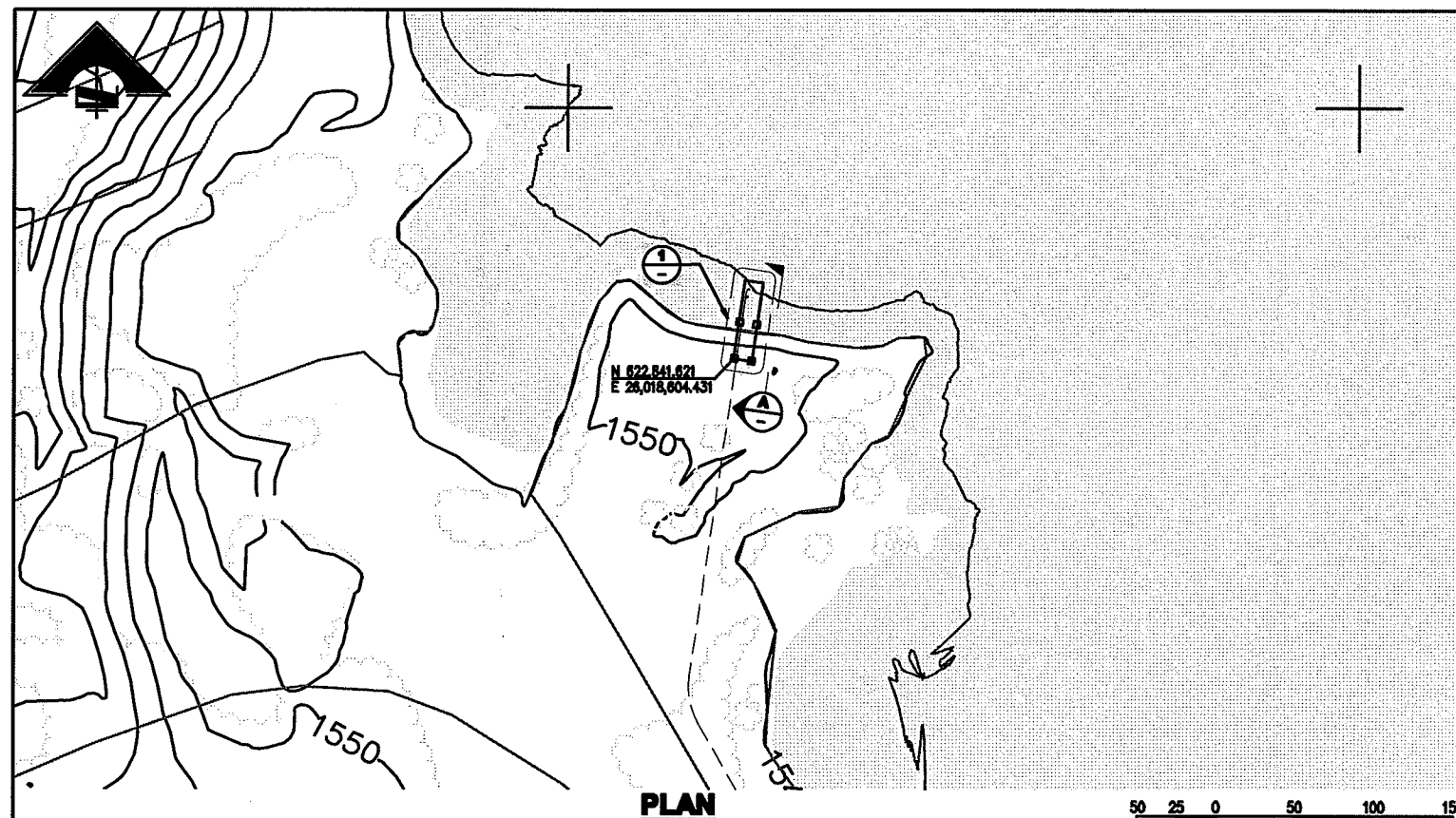
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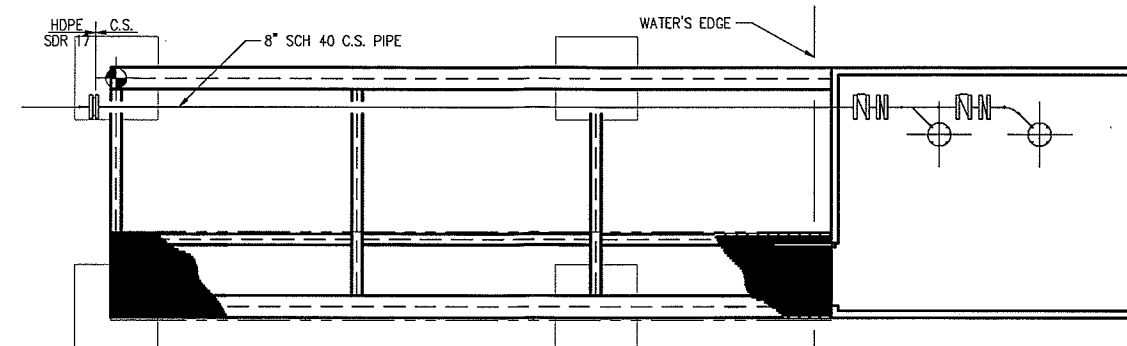
KENNECOTT EAGLE MINERALS
JOB NO. M3-PN09005
FIGURE 2-6a HUMBOLDT TAILINGS DISPOSAL FACILITY CIVIL WWTP OUTLET
DWG NO. 600-EN-002
REV NO. P1 06 FEB 09

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PLAN

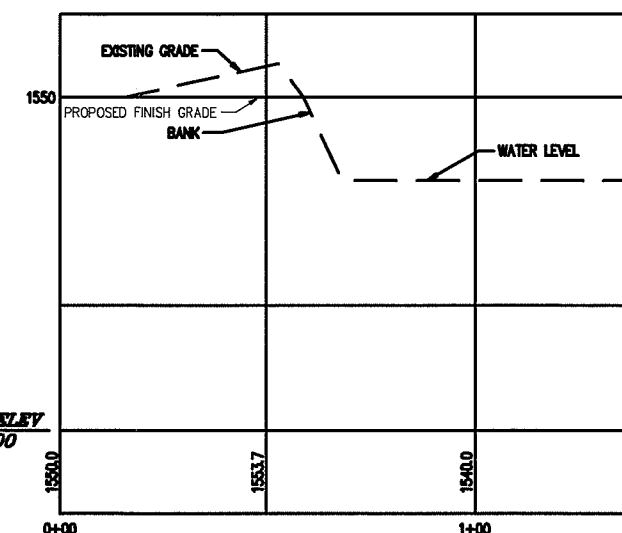
SCALE IN FEET



PATIAL PLAN

SCALE: 1/8\"/>

1



EXISTING GRADE PROFILE

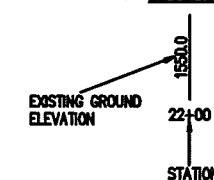
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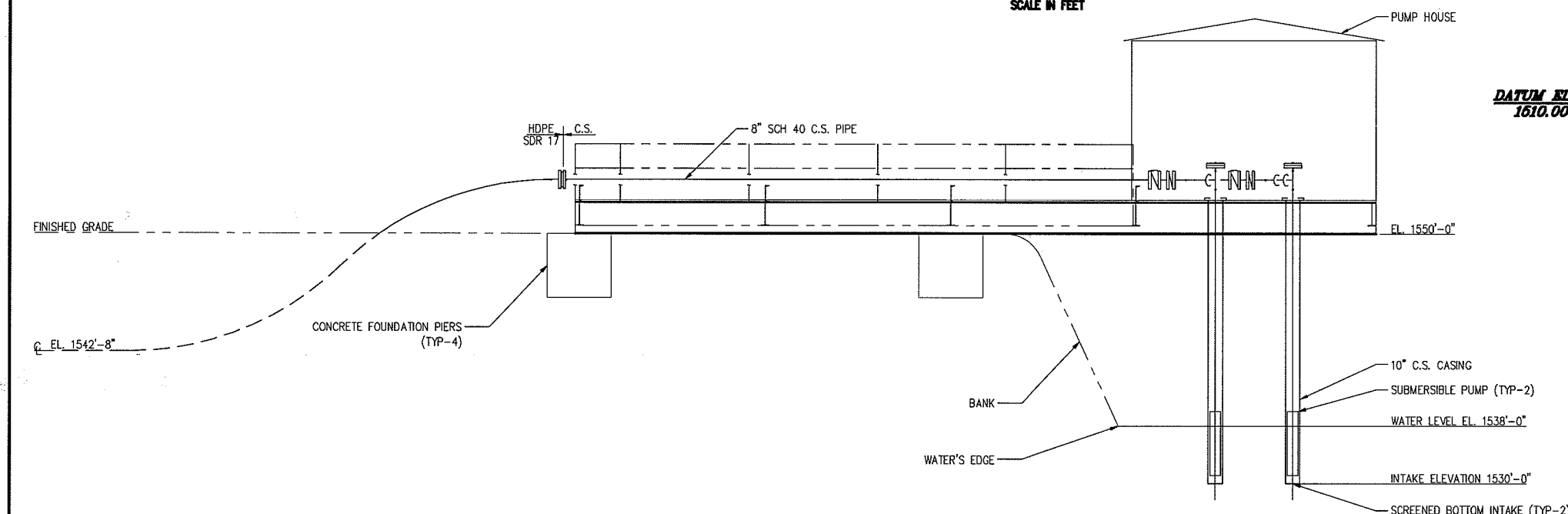


NOTES:

1. NO EXCAVATION OR DREDGING WILL BE PERFORMED IN THE POND. THE EXISTING GRADE LEVEL WILL BE GRADED TO PROVIDE A LEVEL SURFACE FOR THE INSTALLATION OF THE PUMP STATION.

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SECTION

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Hermosillo, Sonora Mexico
Tel: 811-82-482-108-100 Fax: 811-82-482-100

KENNECOTT EAGLE MINERALS
FIGURE 2-86 HUMBOLDT TAILINGS DISPOSAL FACILITY PIPING WTP INTAKE PUMP HOUSE
JOB NO. M3-PN09005
DWG NO. 000-EN-005
REV NO. P1
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ATTACHMENT F

Update of Page 14 of the Joint Permit Application for Inland Lakes and Streams

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C. Riprap

As a result of the tailings loading, approximately 13,500 ft³ of water per day will be displaced from the HTDF during operations. Displaced water and water run-off from the HTDF will be treated at the WWTP if necessary, before discharging to a wetland north of the HTDF. The discharge area into the wetland will be lined with 12-in riprap (Figure 2-6). The riprap area will be approximately 10 ft wide by 25 ft long by 18-in deep, and will be underlain with geotextile fabric.

J. Intake / Outlet Pipes

A screened intake structure will be installed in the HTDF for providing mill process water. The intake structure will be installed at the location shown in Figure 2-1.

Tailings will be placed at the bottom of the HTDF via a pipeline connected to a diffuser at the discharge outlet (Figure 2-2). The tailings slurry will be subaqueously placed at the HTDF bottom with the use of a floating barge having a discharge boom that can be positioned vertically across the floor. The barge will move in such a manner that the tailings will be uniformly distributed on the HTDF bottom.

A screened intake pipe for the WWTP will be installed in the HTDF at the location shown in Figure 2-1. A discharge pipe from the WWTP will be located in the wetland area as shown in Figure 2-5. Details for the WWTP intake and discharge pipes are shown in Figures 2-6a and 2-6b.

M. Other

A low permeability cut-off wall will be constructed at the north end of the HTDF to prevent HTDF water from mixing with groundwater present in the alluvial soil at the location shown on Figure 1-3. The cut-off wall may extend up to 2,231 linear feet and will be keyed to the bedrock outcrop near elevation 1,543 ft. KEMC is considering different cut-off wall construction techniques, including cut/fill methods and vibratory beam injection methods. Both of these methods have been successfully used in similar type conditions. As shown in Figures 2-1 and 2-5, some grading will be needed at the north perimeter of the HTDF to establish a surface elevation at or above elevation 1,543 ft. By meeting that elevation, the HTDF exceeds the capacity required for a 24 hr, 100-yr storm event. Details appear in Figures 2-5a, 2-5b, and 2-5c.

2.11 Expansion of an Existing or Construction of a New Lake or Pond

This section does not apply to the HTDF.

2.12 Activities That May Impact Wetlands

Water displaced from tailings placement in the HTDF will be treated at the WWTP if necessary, before discharging to a wetland (Wetland EE) north of the HTDF. Approximately 13,500 ft³ of water per day will be displaced from the HTDF during operations. Over the seven to eight year operating period approximately 175,000,000 to 200,000,000 ft³ of water will be released from the HTDF including water displaced from tailings placement and released from natural precipitation events.

A wetland assessment has been completed for the area north of the HTDF. Wetland EE was investigated in a survey performed by King & MacGregor Environmental, Inc. (KME) in 2007. The survey is documented in Appendix C-1. Wetlands 1 through 8 were delineated by KME in

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Appendices

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Kennecott Eagle Minerals Company
Humboldt Mill Project – Inland Lakes and Streams Permit Application
Log of Clarifications and MDEQ Requested Additional Information

Entry Number	Date Revision Issued	Page(s)	Document/Section Number	Description
1	Feb. 6, 2009	3, 4 of 7	Appendix A Joint Permit Application	Revised 10A Fill dimensions. Revised 10J pipe diameters and invert elevations information.
2	Feb. 6, 2009	Figs. 1-3, 2-1, 2-3, 2-4	Figures	Updated piping information, fill information.
3	Feb. 6, 2009	Fig. 2-5	Figures	Updated cut-off wall, berm information.
4	Feb. 6, 2009	Figs 2-5a thru 2-5c	Figures	Address details of cut-off wall and berm.
5	Feb. 6, 2009	Fig 2-6	Figures	Deleted
6	Feb. 6, 2009	Figs 2-6a, thru 2-6b	Figures	Address details of mill process water intake structure.
7	Feb. 6, 2009	p. 14, TOC, report	Report	Updated figure references.

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